

About the Wood and Finish

This product has been carefully crafted of: MDF, solid pine wood and/or pine veneers. These materials derive from plantations, a renewable and well managed forest, therefore, not endangering the environment. The highest quality standards have been implemented to assure a sturdy and reliable product. Due to the natural variances in the

graining of wood, you may notice subtle differences in the shading and tone of the color stain, warp, holes, wood knots and also small cracks. This is not a defect.

But rather a result of the natural beauty of the wood itself.

Care and maintenance:

Dust when needed using a smooth, dry cloth. Household furniture polish can be used occasionally to restore luster.

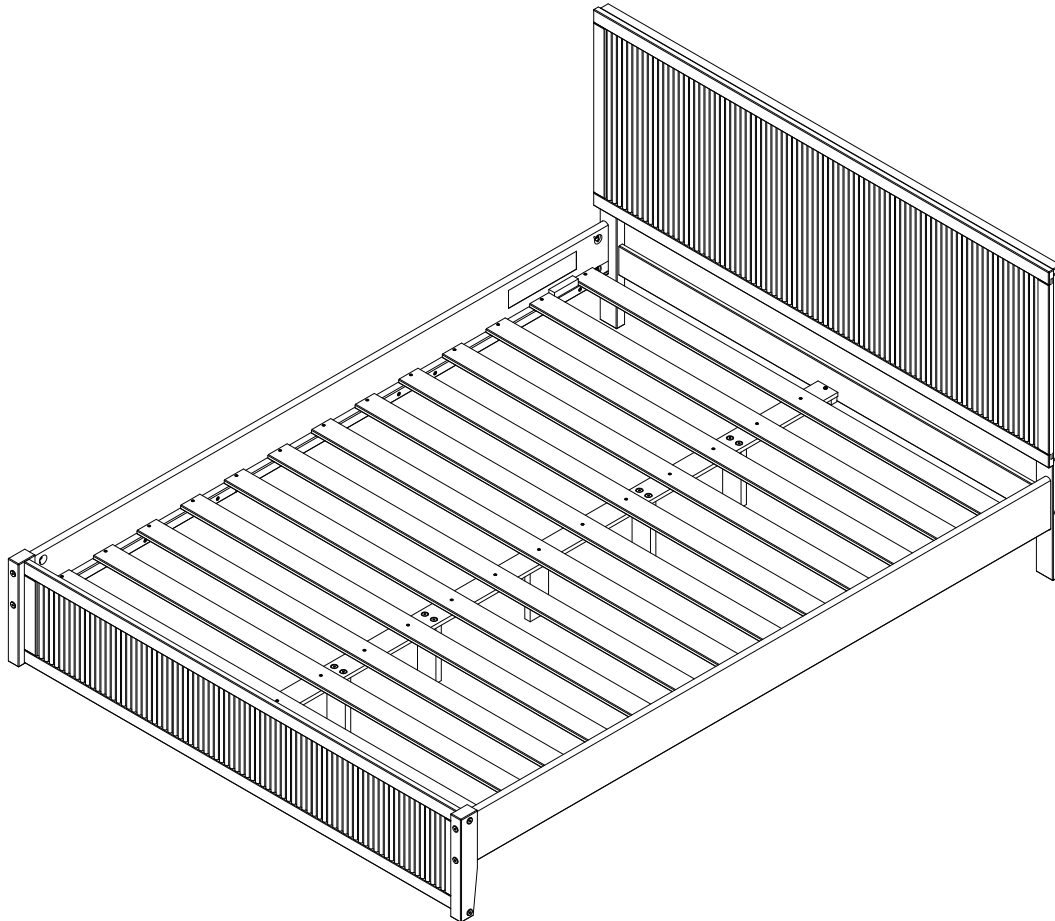




Fort Worth, Texas 76140

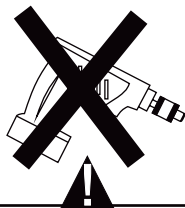
ASSEMBLY INSTRUCTIONS

2581 METROPOLITAN BED



Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to make sure that all parts are included.

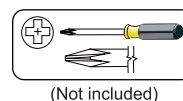
"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"



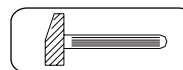
*Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !
*Please assemble on a clean soft surface to avoid damage.



Tools Required



(Not included)



(Not included)

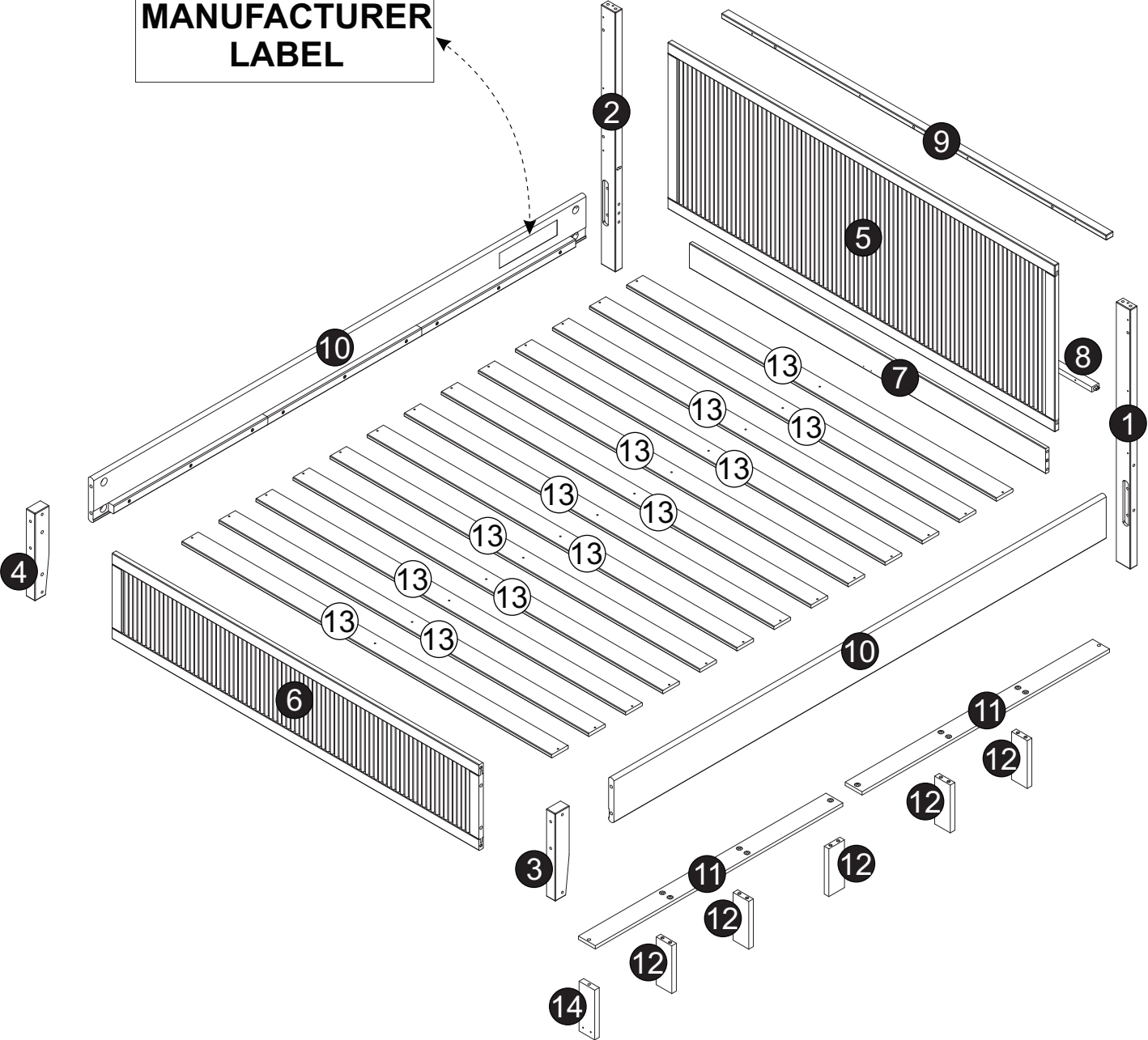
IMPORTANT:

PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY

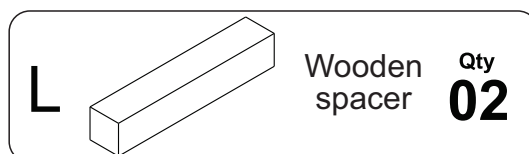
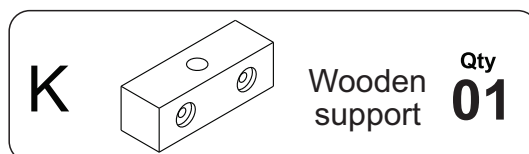
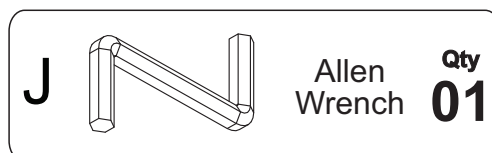
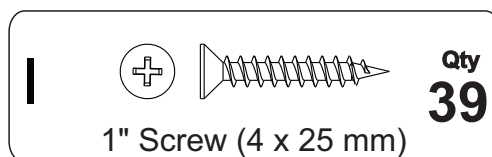
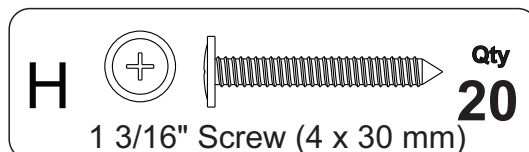
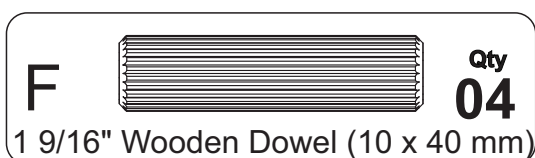
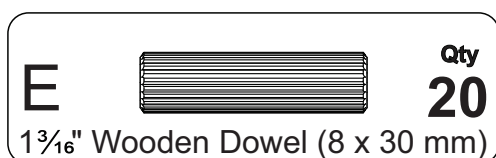
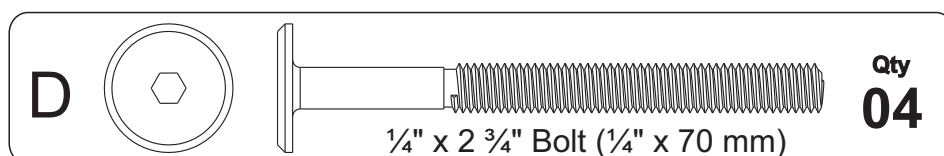
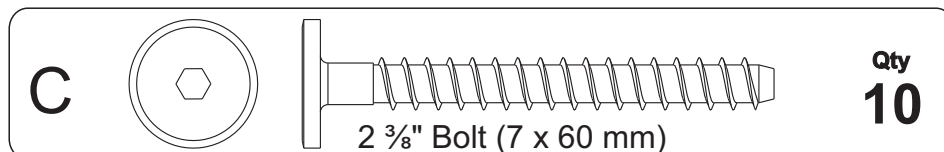
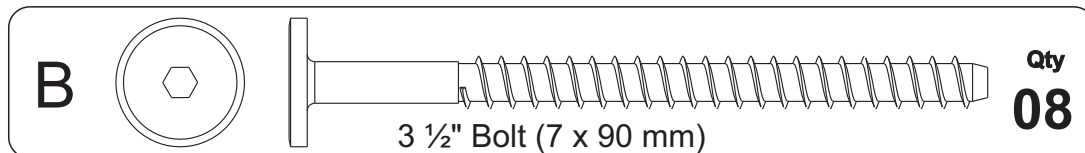
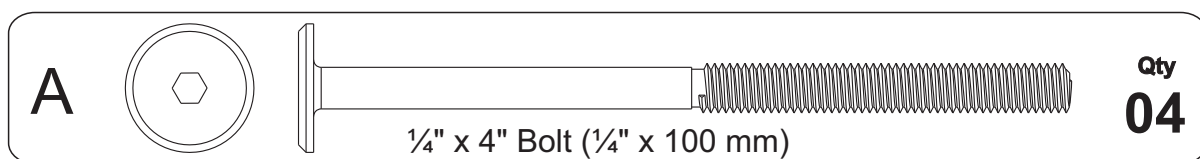
Part list: 2581 METROPOLITAN BED



MANUFACTURER
LABEL



Identifying the Hardware/part list- Identify the hardware using the illustrations below.

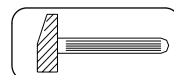
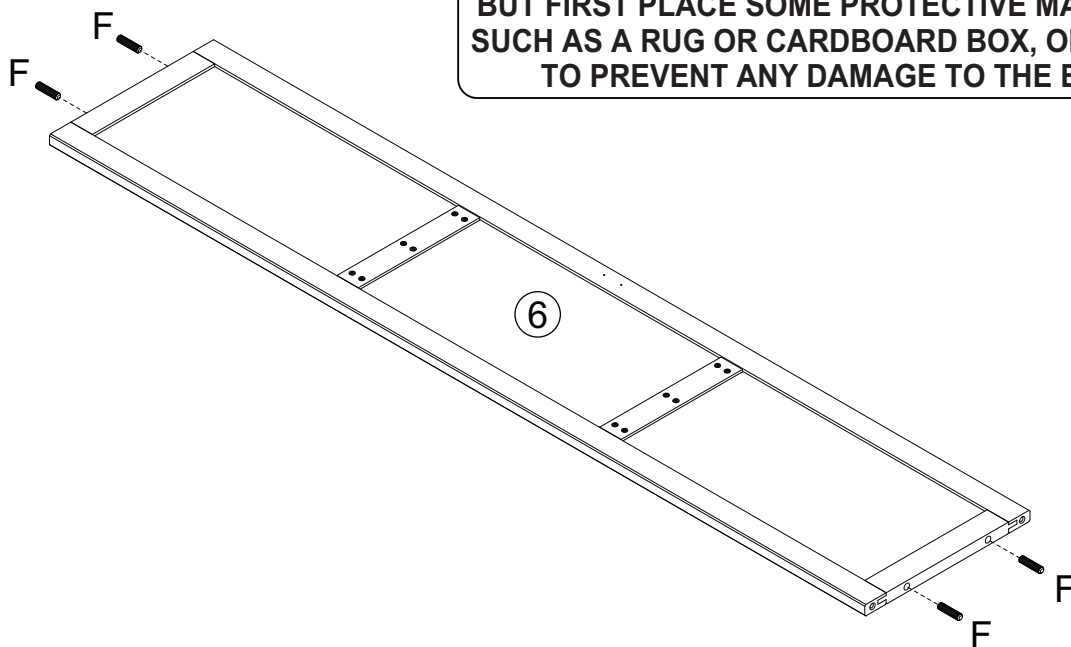


*Actual size of screws and bolts, for measurements checking.

01



PLEASE ASSEMBLE ON THE GROUND,
BUT FIRST PLACE SOME PROTECTIVE MATERIAL,
SUCH AS A RUG OR CARDBOARD BOX, ON FLOOR
TO PREVENT ANY DAMAGE TO THE BED.

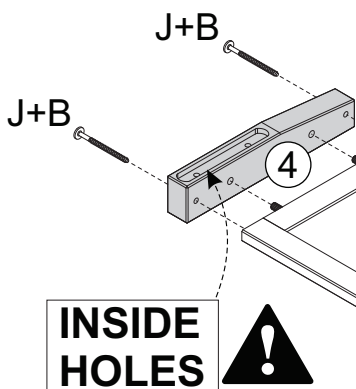


F **Qty 04**
1 9/16" Wooden Dowel

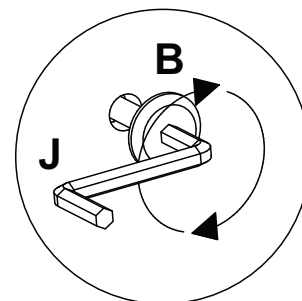
02



PLEASE ASSEMBLE ON THE GROUND,
BUT FIRST PLACE SOME PROTECTIVE MATERIAL,
SUCH AS A RUG OR CARDBOARD BOX, ON FLOOR
TO PREVENT ANY DAMAGE TO THE BED.



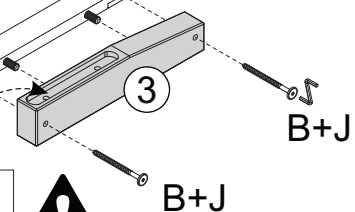
PRÉ-MARKS



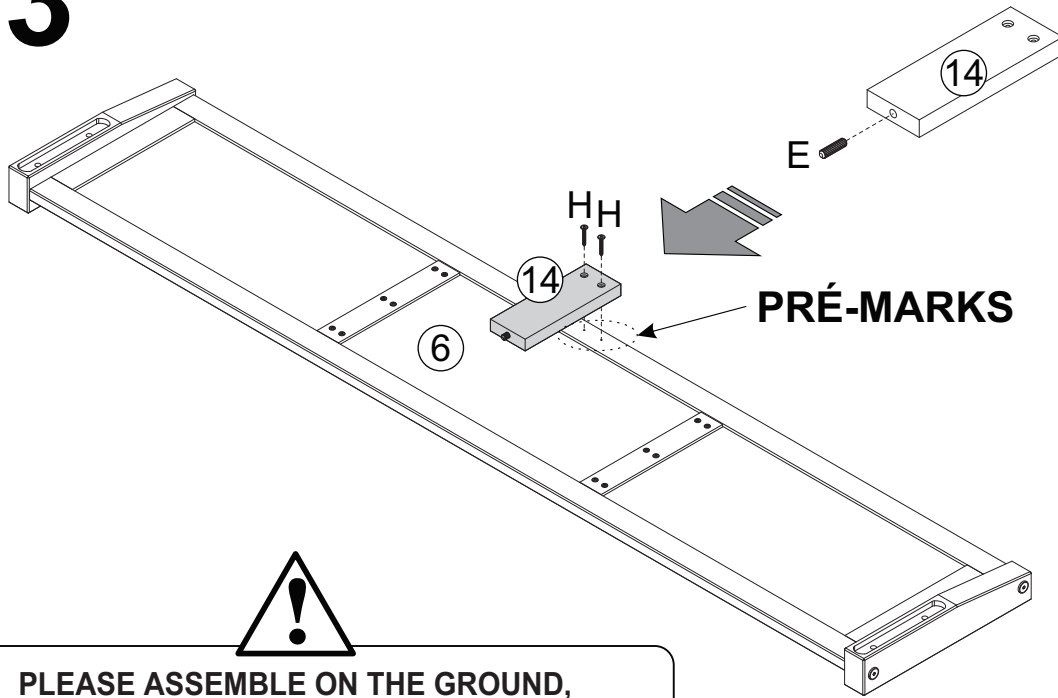
B **Qty 04**
3 1/2" Bolt

J **Qty 01**
Allen Wrench

INSIDE HOLES



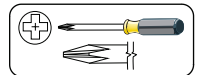
03



PRÉ-MARKS



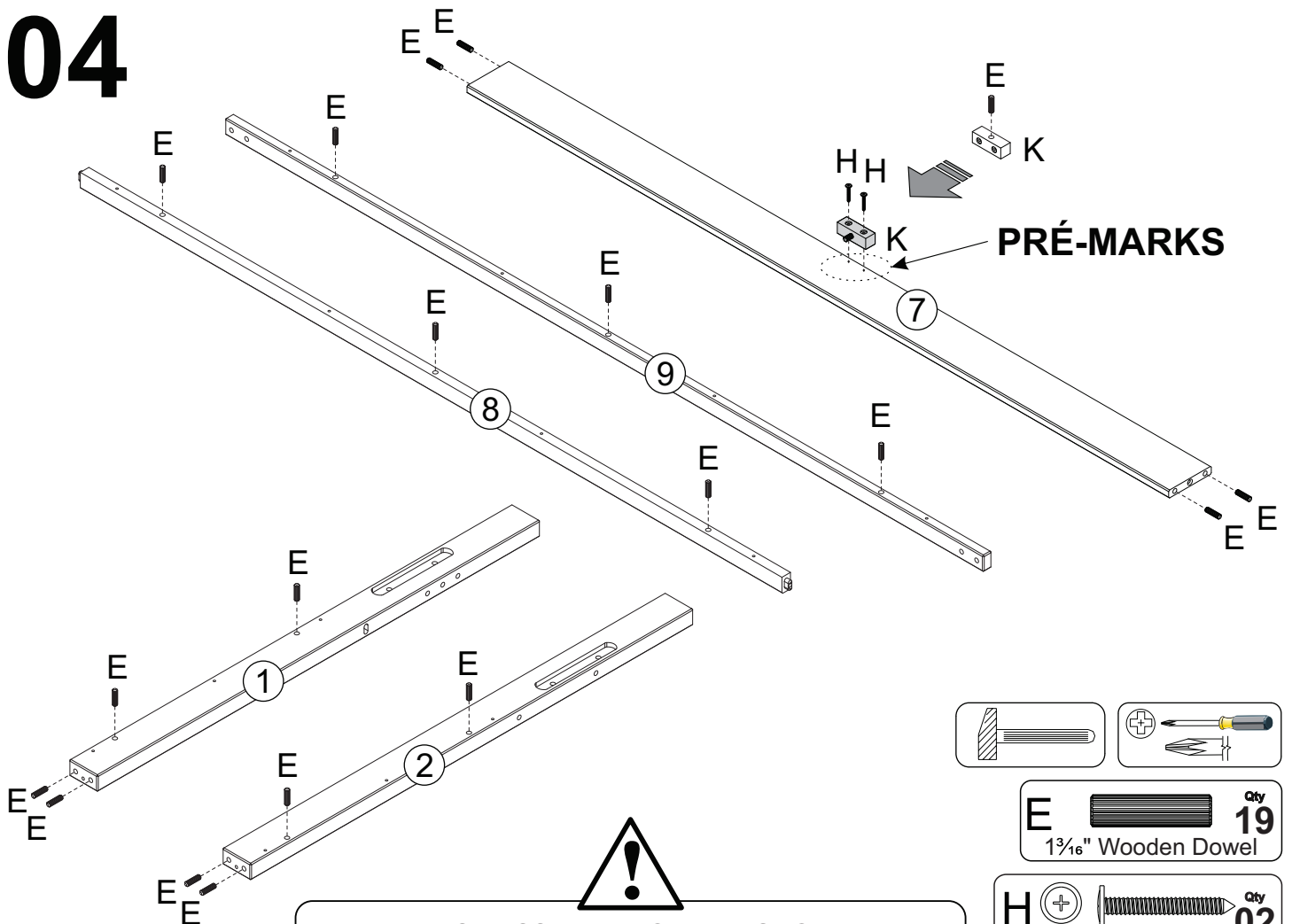
PLEASE ASSEMBLE ON THE GROUND,
BUT FIRST PLACE SOME PROTECTIVE MATERIAL,
SUCH AS A RUG OR CARDBOARD BOX, ON FLOOR
TO PREVENT ANY DAMAGE TO THE BED.



E 1 3/16" Wooden Dowel Qty 01

H 1 3/16" Screw Qty 02

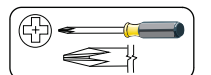
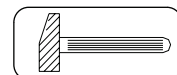
04



PRÉ-MARKS



PLEASE ASSEMBLE ON THE GROUND,
BUT FIRST PLACE SOME PROTECTIVE MATERIAL,
SUCH AS A RUG OR CARDBOARD BOX, ON FLOOR
TO PREVENT ANY DAMAGE TO THE BED.



E 1 3/16" Wooden Dowel Qty 19

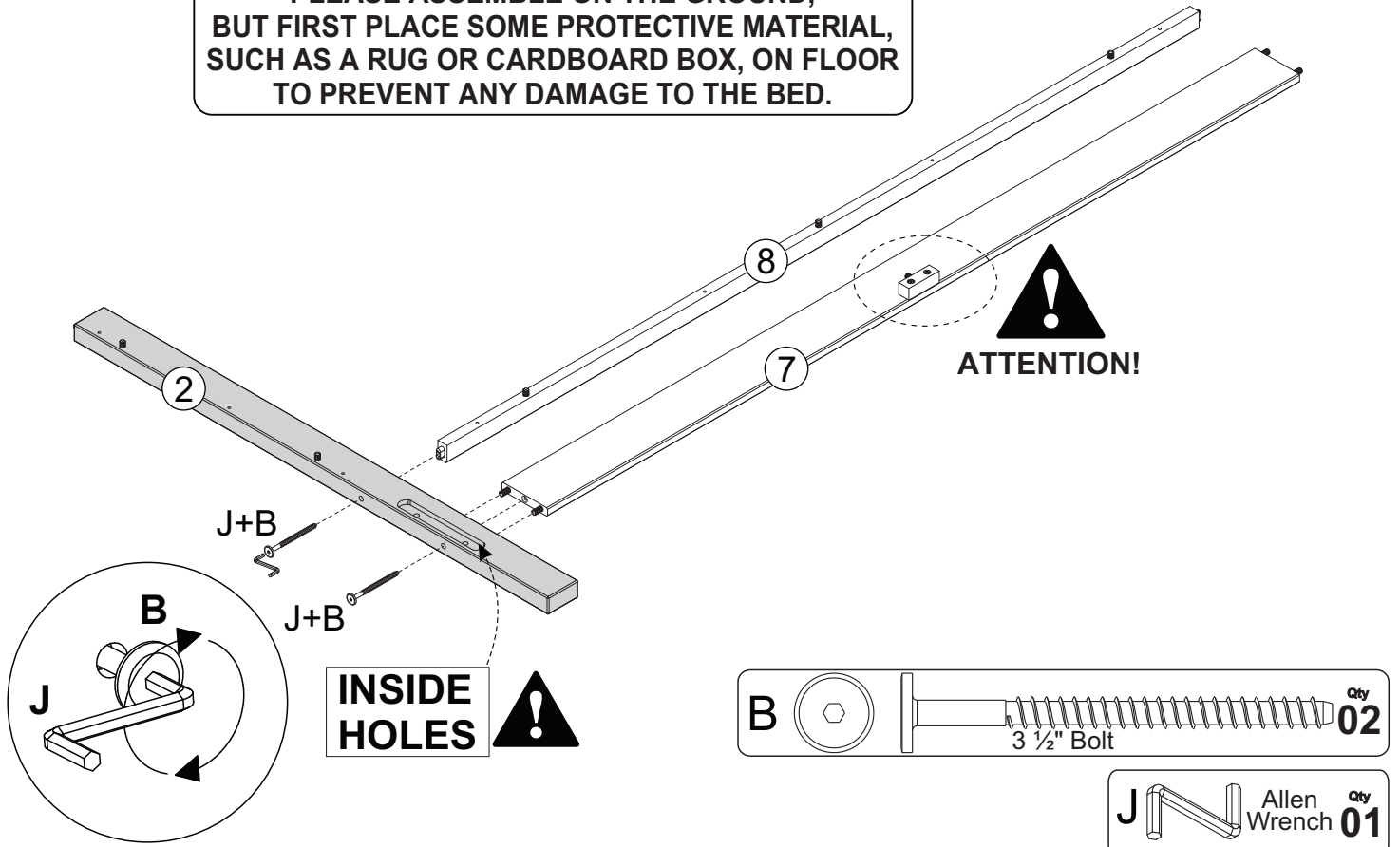
H 1 3/16" Screw Qty 02

K Wooden support Qty 01

05



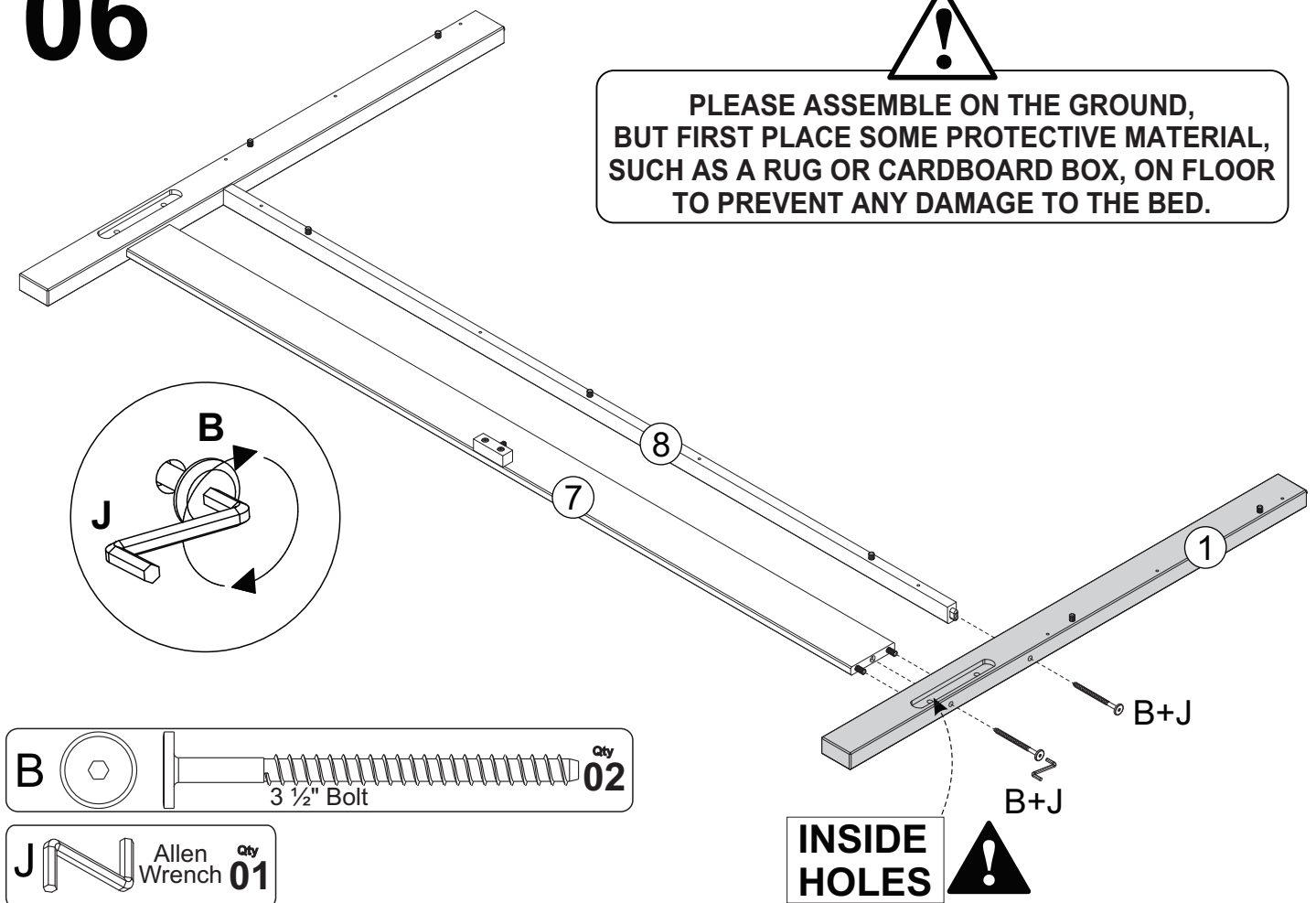
PLEASE ASSEMBLE ON THE GROUND,
BUT FIRST PLACE SOME PROTECTIVE MATERIAL,
SUCH AS A RUG OR CARDBOARD BOX, ON FLOOR
TO PREVENT ANY DAMAGE TO THE BED.



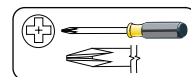
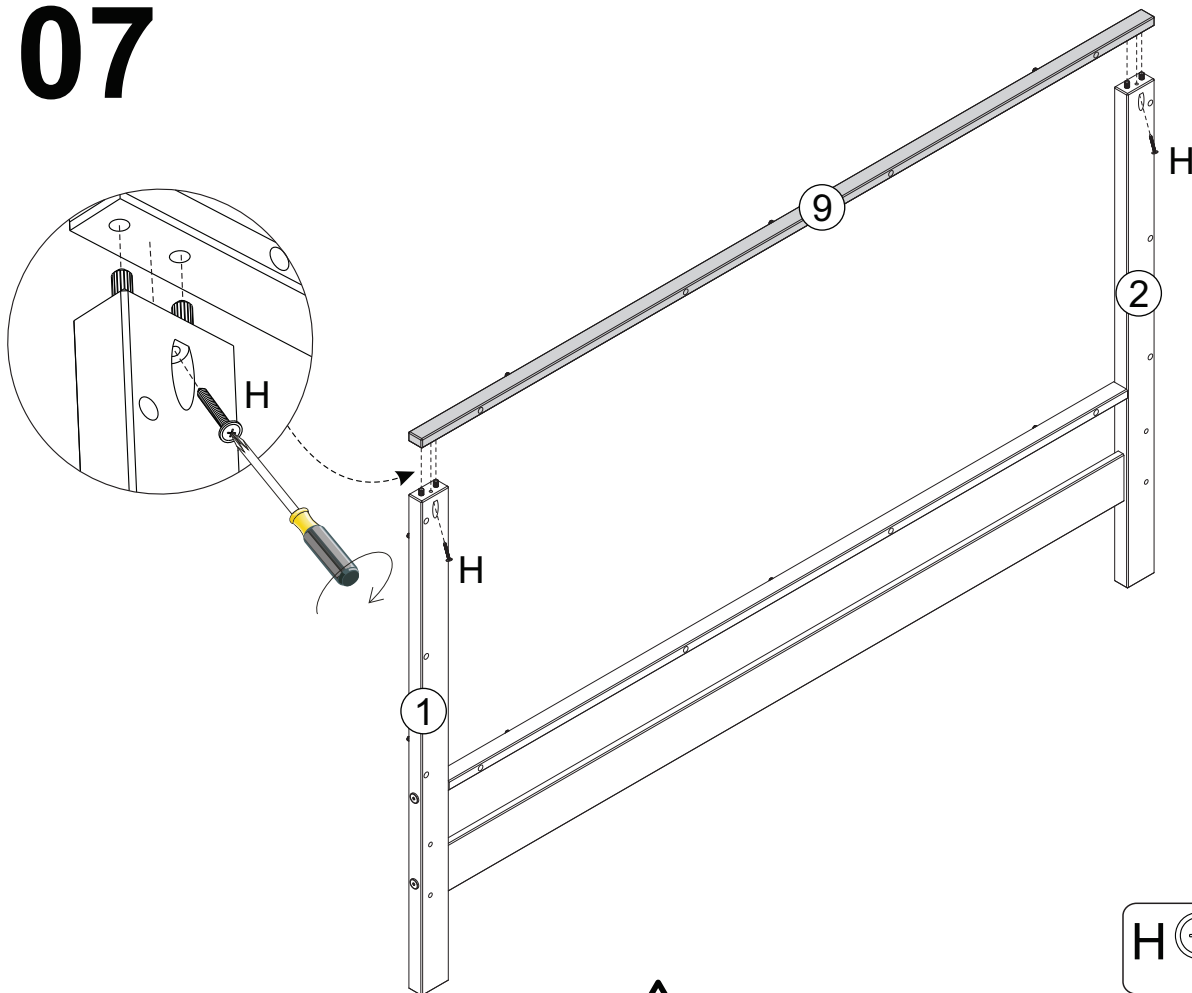
06




PLEASE ASSEMBLE ON THE GROUND,
BUT FIRST PLACE SOME PROTECTIVE MATERIAL,
SUCH AS A RUG OR CARDBOARD BOX, ON FLOOR
TO PREVENT ANY DAMAGE TO THE BED.



07



H  1 3/16" Screw **Qty 02**

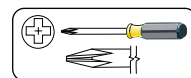
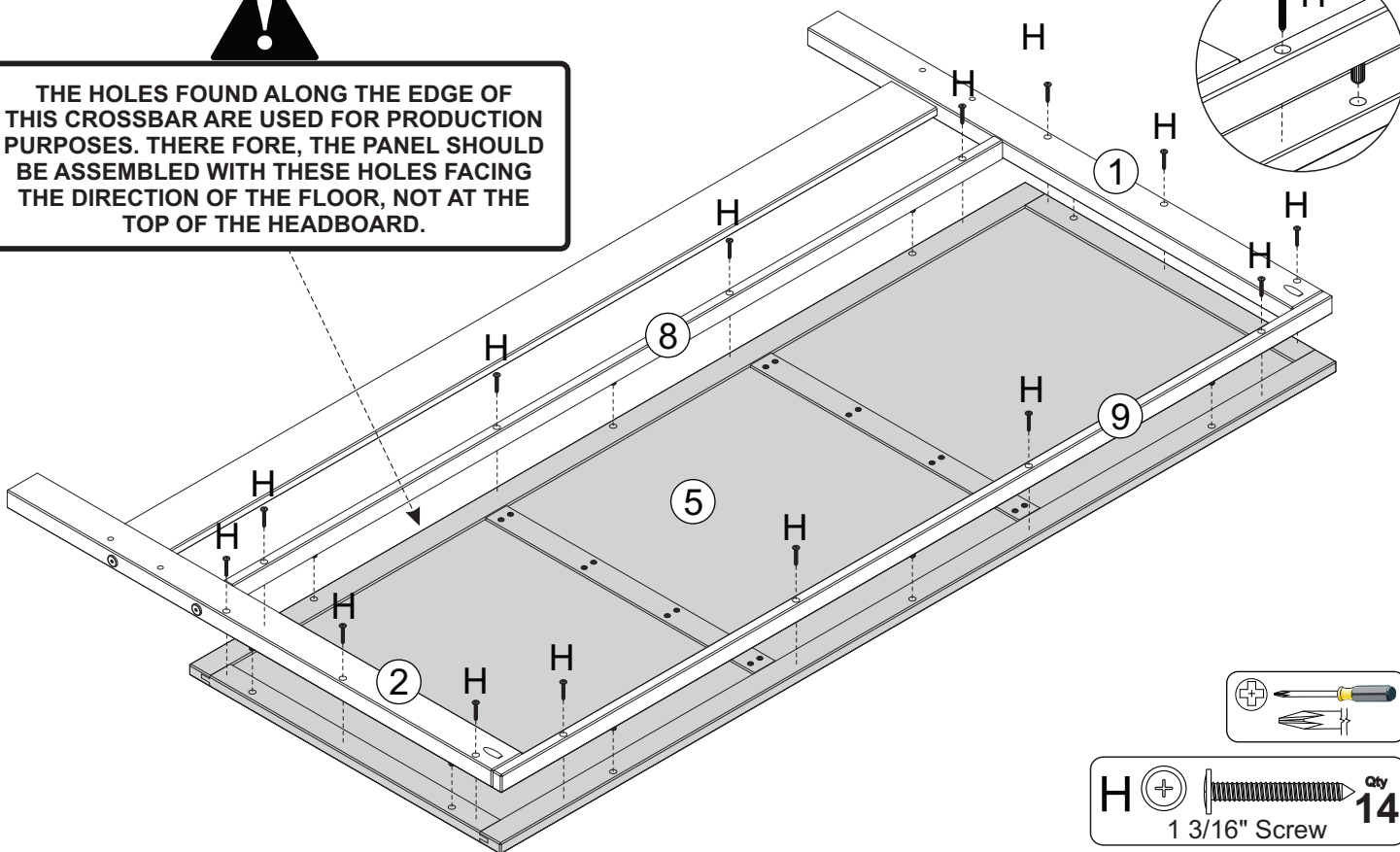
08




PLEASE ASSEMBLE ON THE GROUND, BUT FIRST PLACE SOME PROTECTIVE MATERIAL, SUCH AS A RUG OR CARDBOARD BOX, ON FLOOR TO PREVENT ANY DAMAGE TO THE BED.



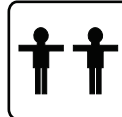
THE HOLES FOUND ALONG THE EDGE OF THIS CROSSBAR ARE USED FOR PRODUCTION PURPOSES. THEREFORE, THE PANEL SHOULD BE ASSEMBLED WITH THESE HOLES FACING THE DIRECTION OF THE FLOOR, NOT AT THE TOP OF THE HEADBOARD.



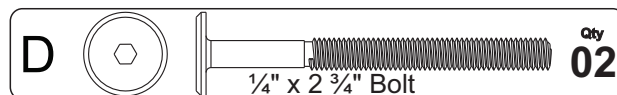
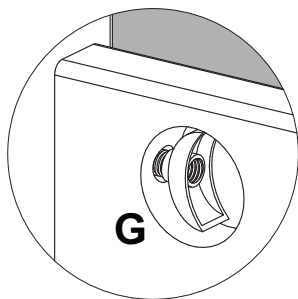
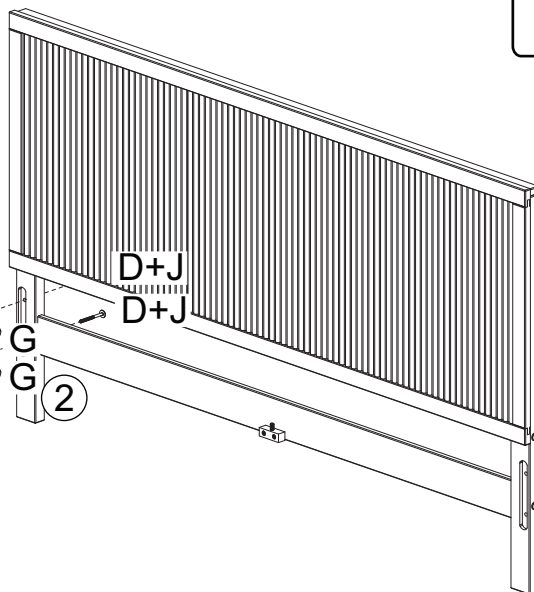
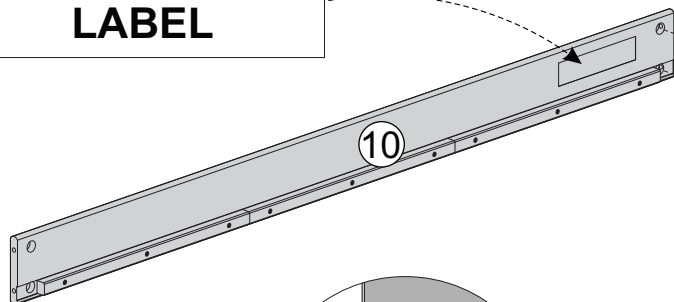
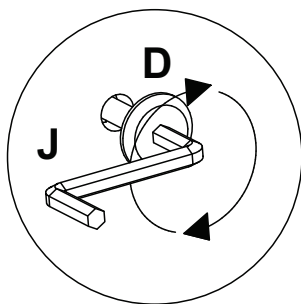
H  1 3/16" Screw **Qty 14**

09

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.

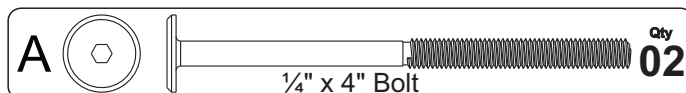
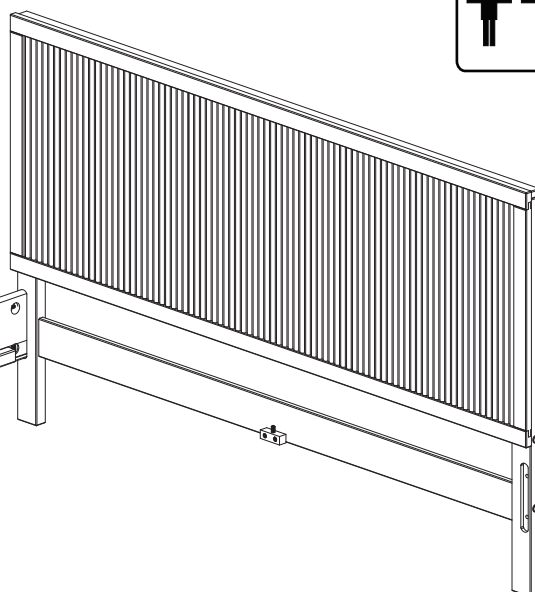
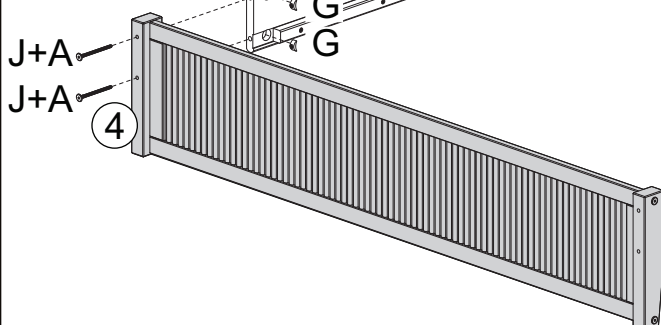
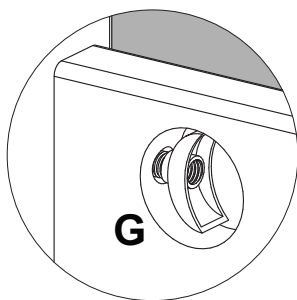
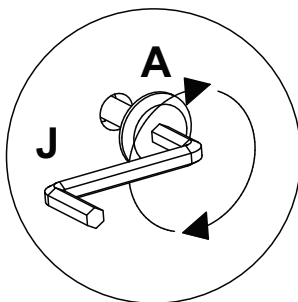
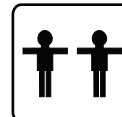


MANUFACTURER LABEL



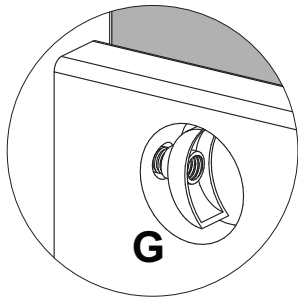
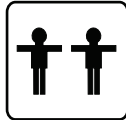
10

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE FOOTBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.



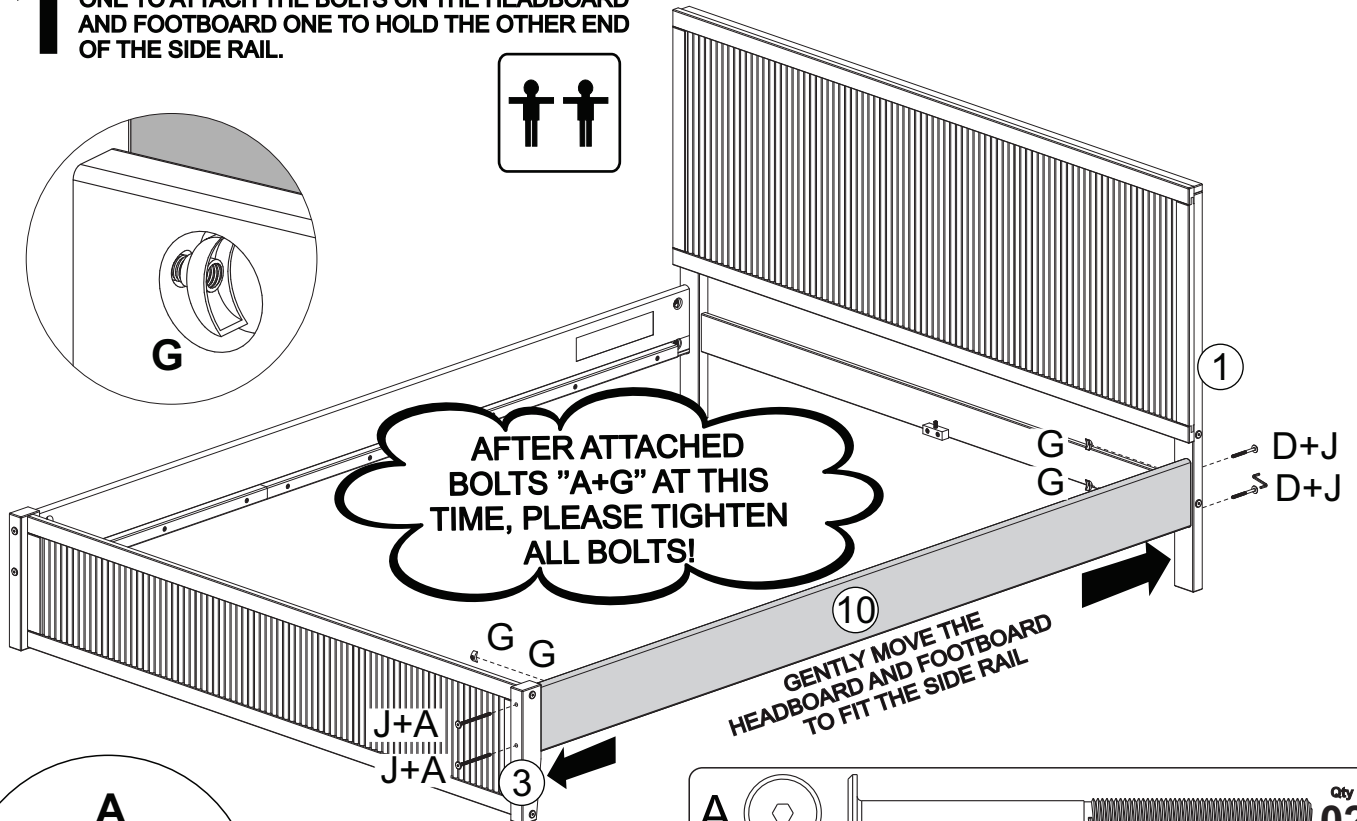
11

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE.
ONE TO ATTACH THE BOLTS ON THE HEADBOARD
AND FOOTBOARD ONE TO HOLD THE OTHER END
OF THE SIDE RAIL.

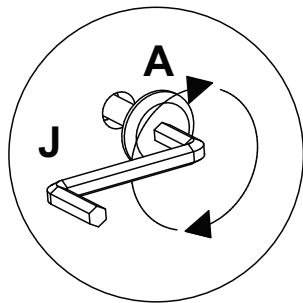


G

AFTER ATTACHED
BOLTS "A+G" AT THIS
TIME, PLEASE TIGHTEN
ALL BOLTS!

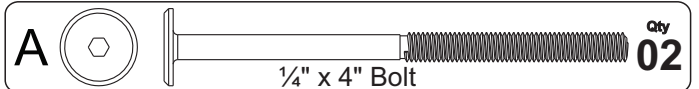


GENTLY MOVE THE
HEADBOARD AND FOOTBOARD
TO FIT THE SIDE RAIL



J

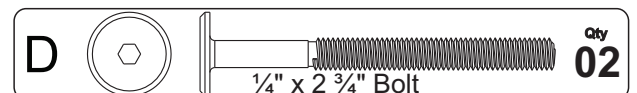
A



A

1/4" x 4" Bolt

Qty 02



D

1/4" x 2 3/4" Bolt

Qty 02



G

1/4" Half Moon Nut

Qty 04



J

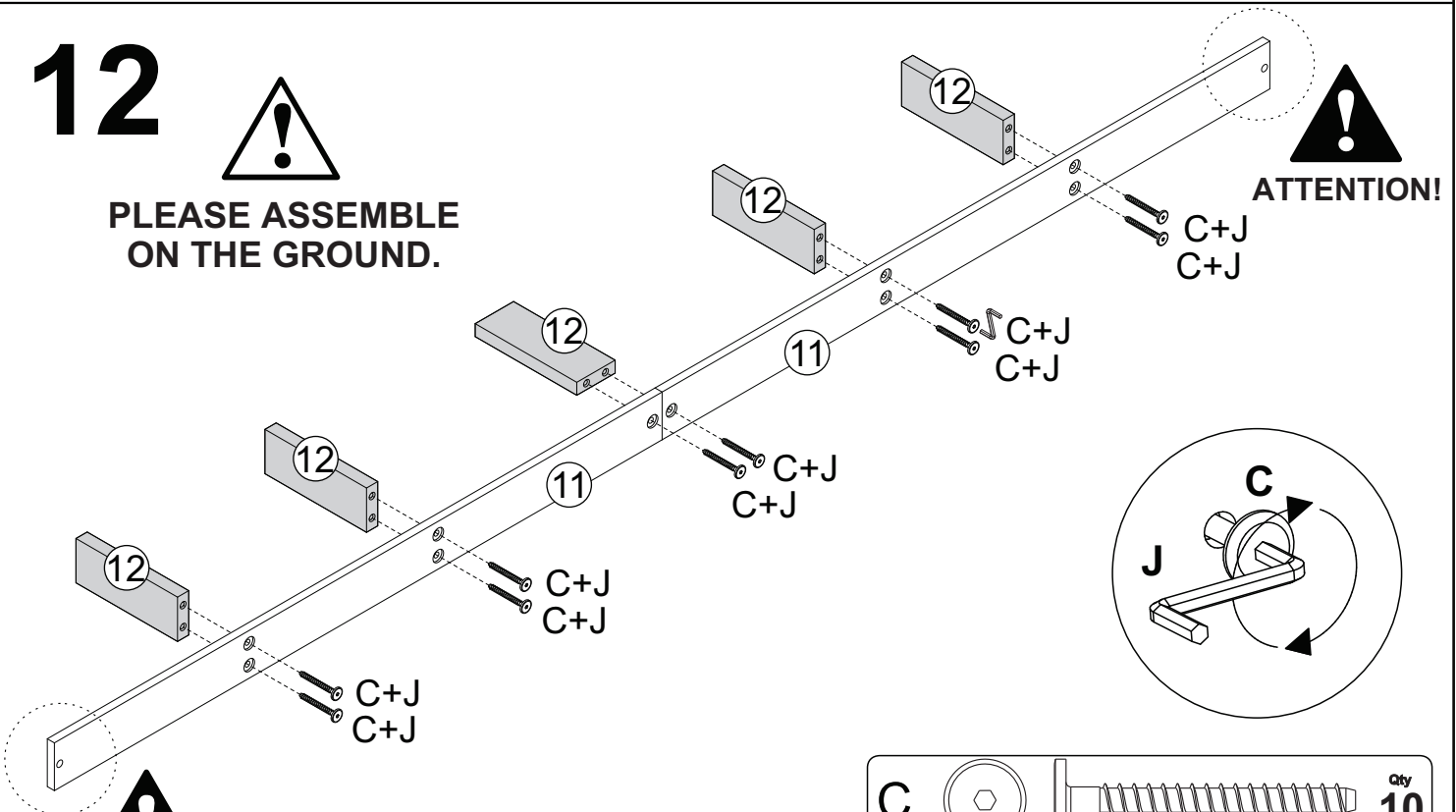
Allen Wrench

Qty 01

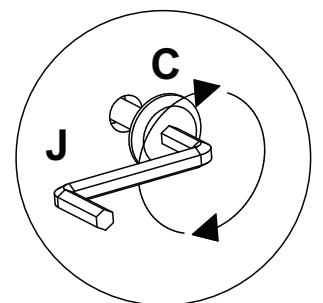
12



PLEASE ASSEMBLE
ON THE GROUND.

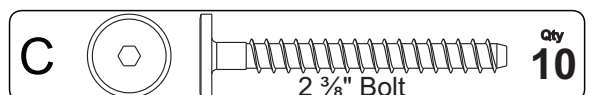


ATTENTION!



J

C



C

2 3/8" Bolt

Qty 10



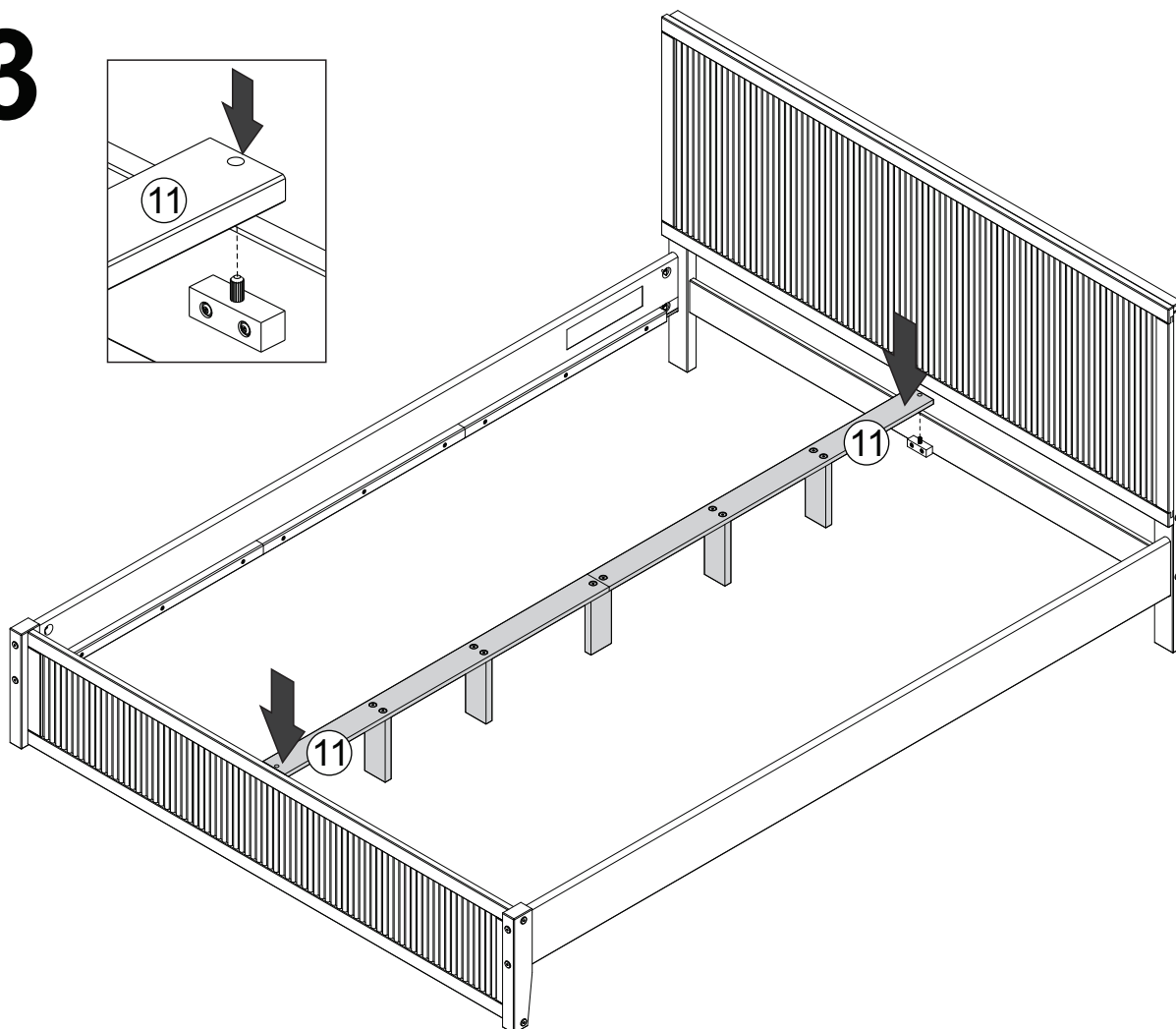
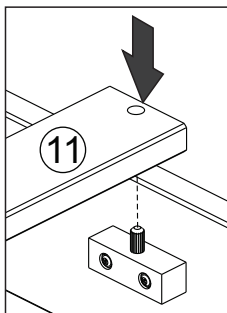
J

Allen Wrench

Qty 01

ATTENTION!

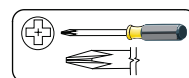
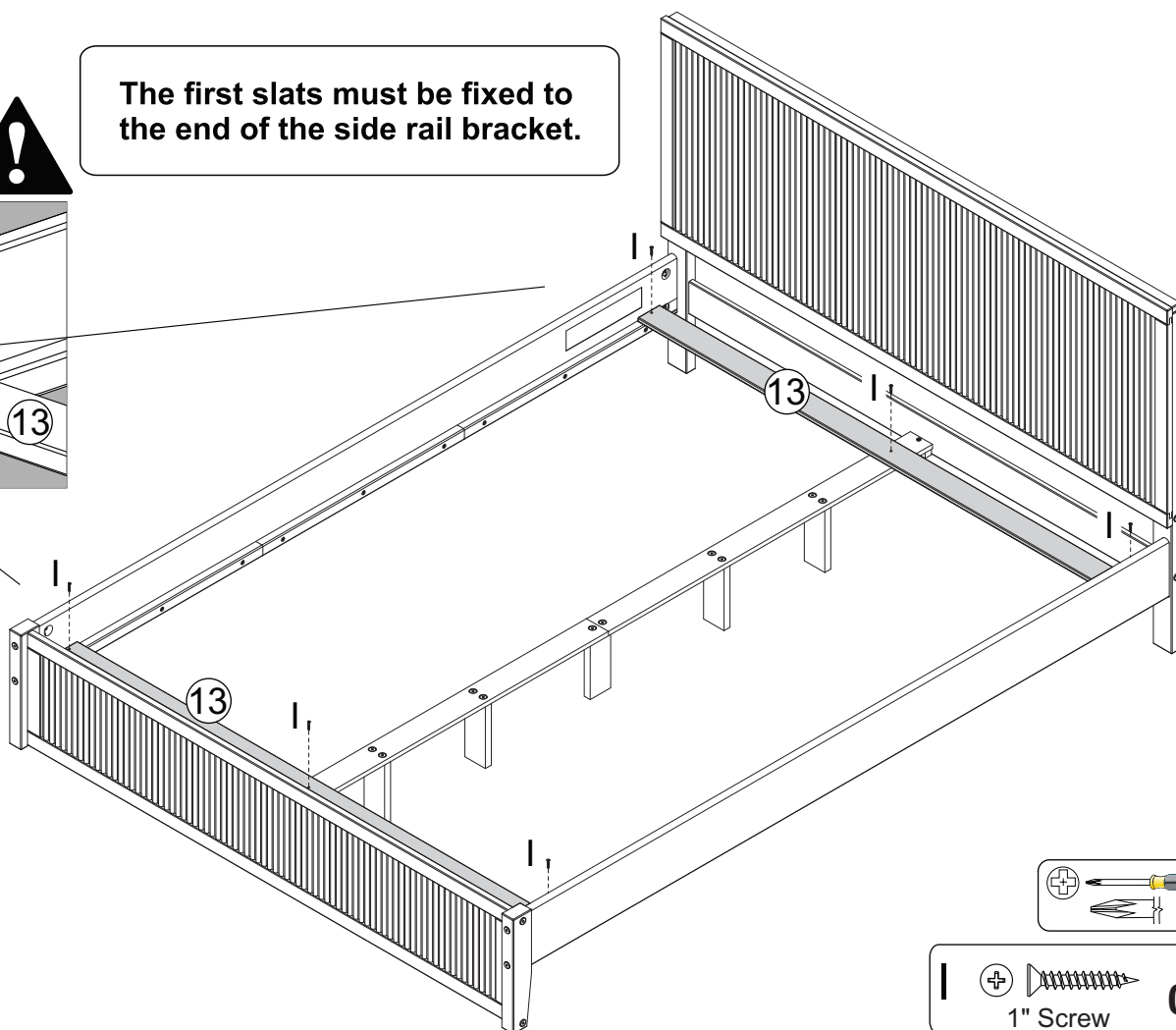
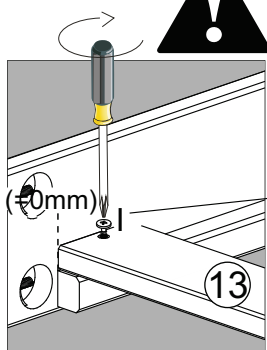
13



14



The first slats must be fixed to the end of the side rail bracket.

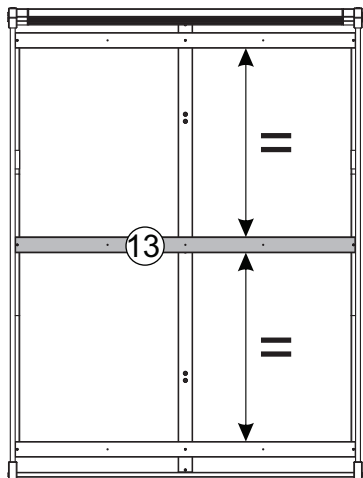


1" Screw Qty 06

15



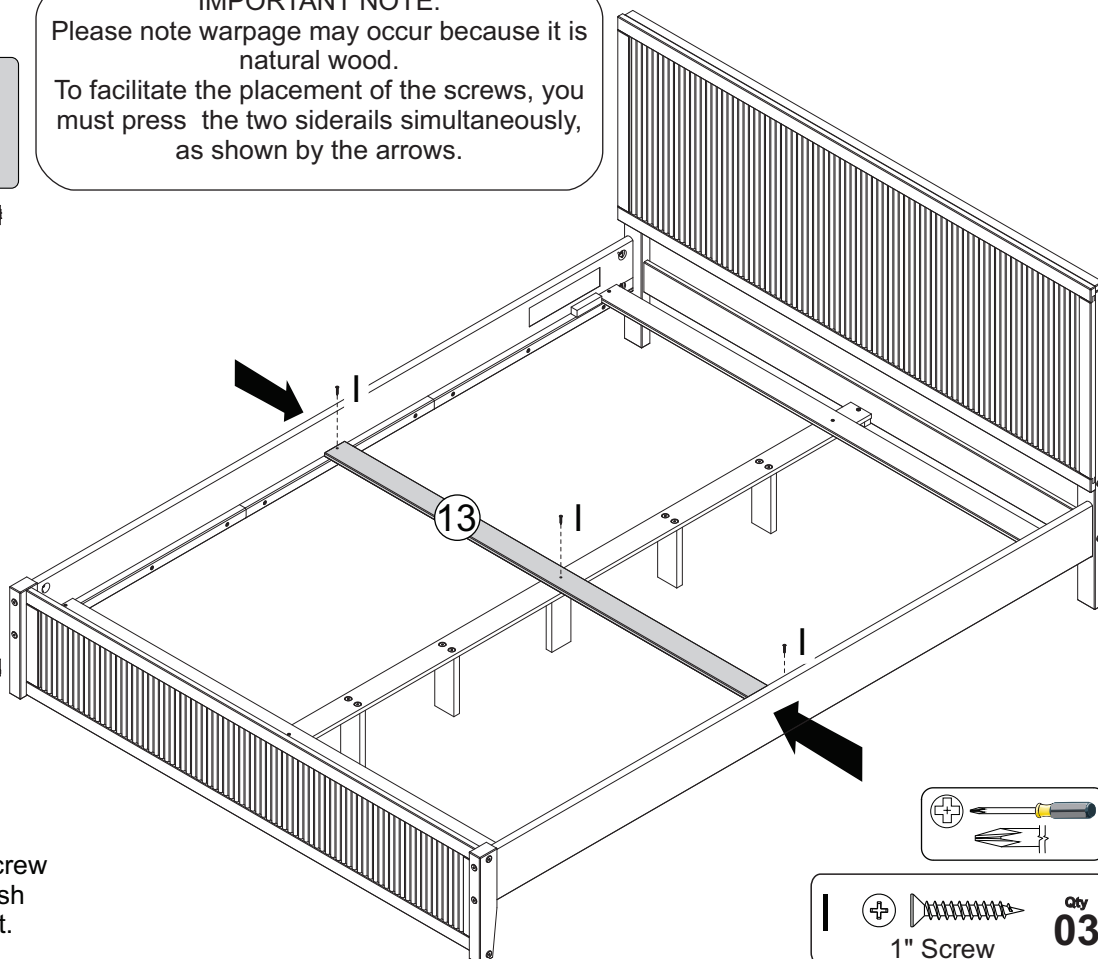
Please refer to the diagram below for placement of the cross-slats



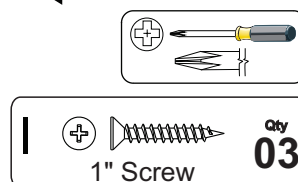
IMPORTANT NOTE:

Please note warpage may occur because it is natural wood.

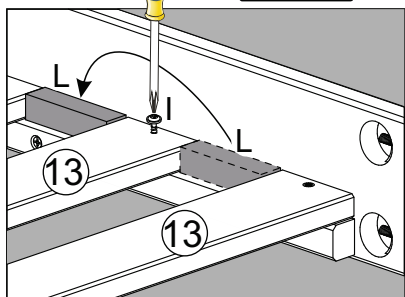
To facilitate the placement of the screws, you must press the two siderails simultaneously, as shown by the arrows.



If you are alone in this step, screw 1 slat first, pull the slat and push the side rail to fix the other slat.



16



After fixed the first slat use the hardware letter "L" to help define the space between each next slats.
Use 1-L on the left side rail and 1-L on the right side rail

