

About the Wood and Finish

This product has been carefully crafted of: MDF, solid pine wood and/or pine veneers. These materials derive from reforestation, a renewable and well managed forest, therefore, not endangering the environment. The highest quality standards have been implemented to assure a sturdy and reliable product. Due to the natural variances in the

graining of wood, you may notice

subtle differences in the shading and tone of the color stain, warp, holes, wood knots and also small cracks. This is not a defect.

But rather a result of the natural beauty of the wood itself.

Care and maintenance:

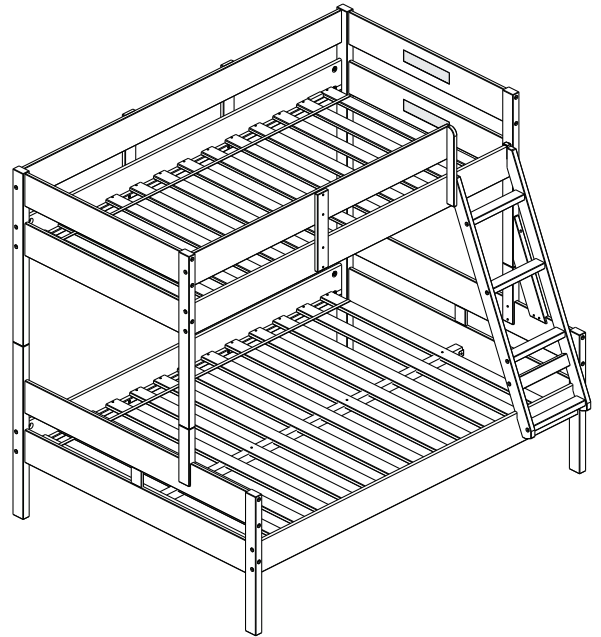
Dust when needed using a smooth, dry cloth. Household furniture polish can be used occasionally to restore luster.



ASSEMBLY INSTRUCTIONS

2316- TWIN FULL BUNK BED

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure that all parts are included.



“DO NOT TIGHTEN SCREWS AND BOLTS UNTIL COMPLETELY ASSEMBLED”.

SIZE OF MATTRESS AND FOUNDATION

This bed is designed to use a Twin mattress (37½" - 38½" x 74 - 75") and Full Mattress (53 ½" - 54 ½" x 74 - 75") and wooden slat sets, as provided by the manufacturer. The total thickness of the mattress must not exceed 8".

Note: There must be at least 5" from top surface of mattress to top edge or guardrails.

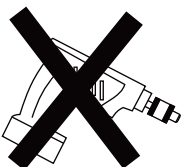
REPLACEMENT PARTS.

Replacement parts, including additional guardrails, may be obtained from place of purchase or original distributor.

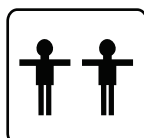
TO OBTAIN PARTS, PLEASE CONTACT: **DONCO TRADING COMPANY- FORT WORTH, TEXAS**

SAFETY WARNINGS!

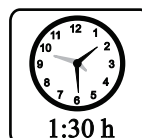
- 1- Follow the information on the warning label appearing on the upper bunk end structure and on the carton.
Do not remove warning label from bed.
- 2- Always use the recommended size of mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- 3- The surface of mattress must be at least 5" below the upper edge of guardrails.
- 4- Do not allow children under 6 years of age to use the upper bunk.
- 5- Prohibit more than one person on upper bunk.
- 6- Periodically check and ensure that the guardrail, ladder and other components are in their proper position free from damage, and that all connectors are tight.
- 7- Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8- Always use the ladder for entering and leaving the upper bunk.
- 9- Do not use substitute parts. Contact the distributor or dealer for replacement parts.
- 10- The use of a night light may provide added safety precaution for a child using the upper bunk.
- 11- If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- 12- Always use guardrails on both long sides of the upper bunk.
- 13- The use of water or sleep flotation mattresses is prohibited.
- 14- Keep these instructions for future reference.
- 15- Strangulation Hazard - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed: for example, but not limited to, hooks, belts, and jump ropes, etc.



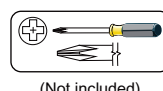
!
* Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !!!
* Please assemble on a clean soft surface to avoid damage.



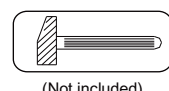
+



Tools Required



(Not included)



(Not included)

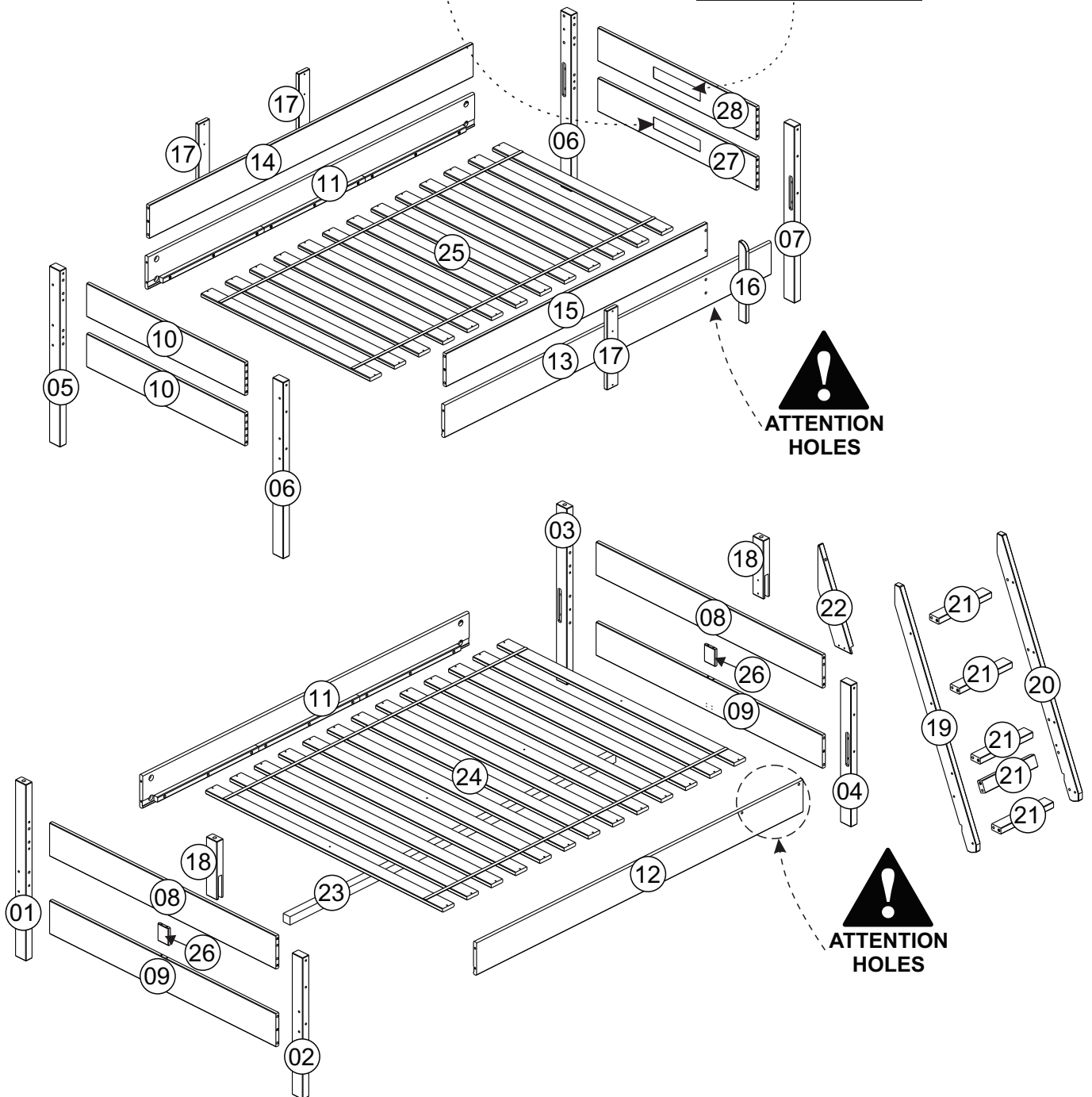


IMPORTANT: PLEASE READ INSTRUCTIONS BEFORE STARTING THE ASSEMBLY

Part List: 2316- TWIN FULL BUNK BED

**CERTIFICATION LABEL
DO NOT REMOVE!**

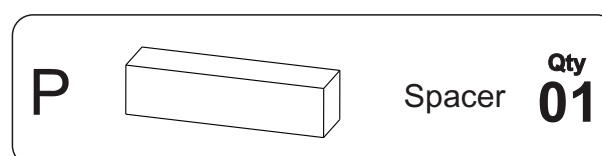
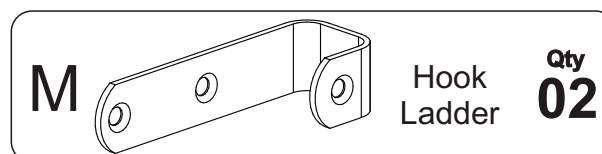
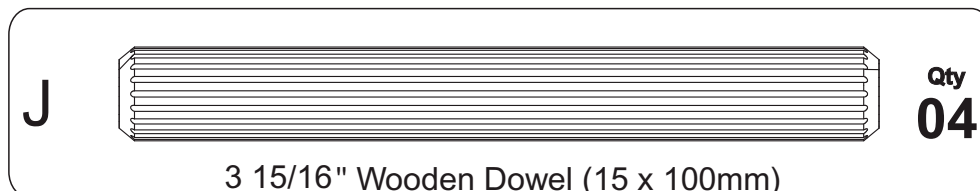
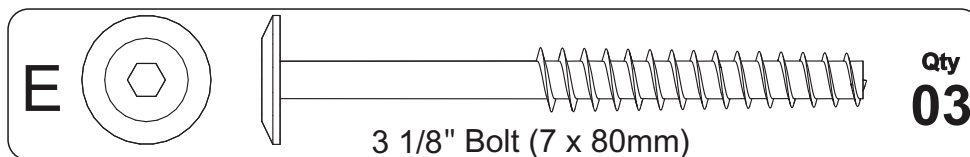
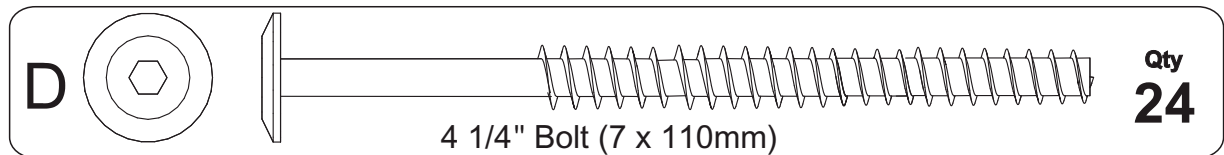
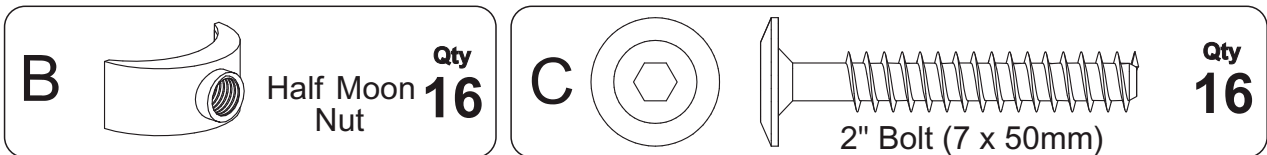
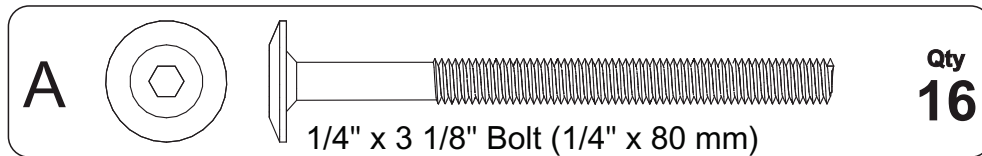
**WARNING LABEL
DO NOT REMOVE!**



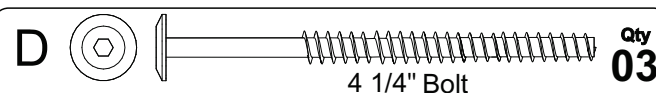
CAUTION!

*Please be careful when assembling this product due the parts are extremely heavy.
Also, please do not allow kids around when assembling this bed to avoid injuries!*

Identify the size and type of hardware using the illustration below:



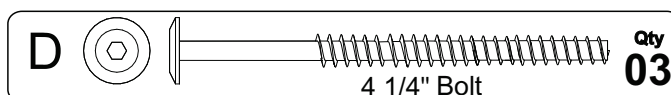
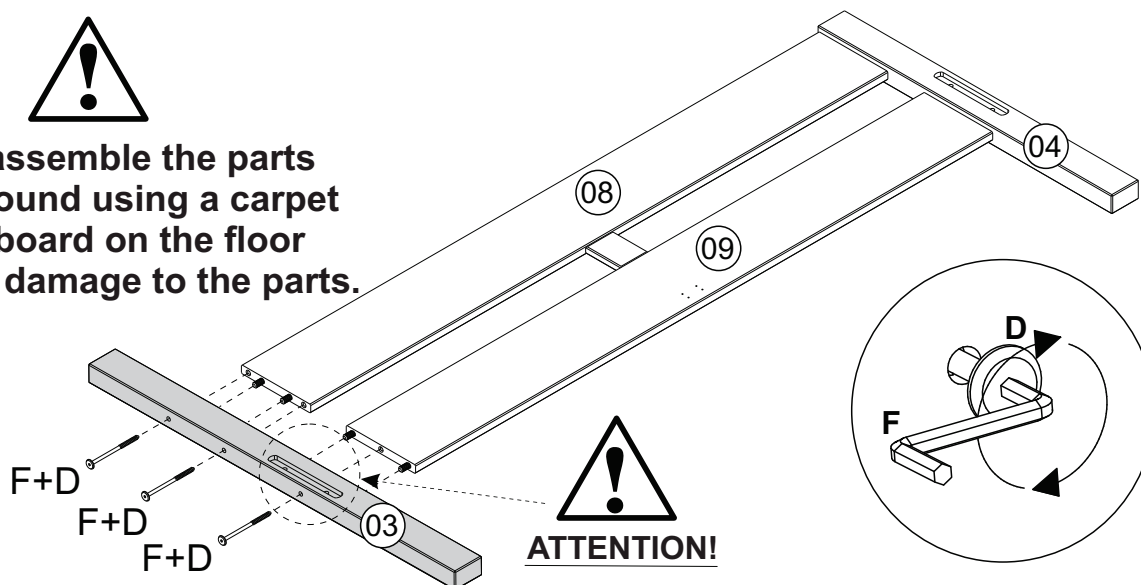
BOTTOM BED



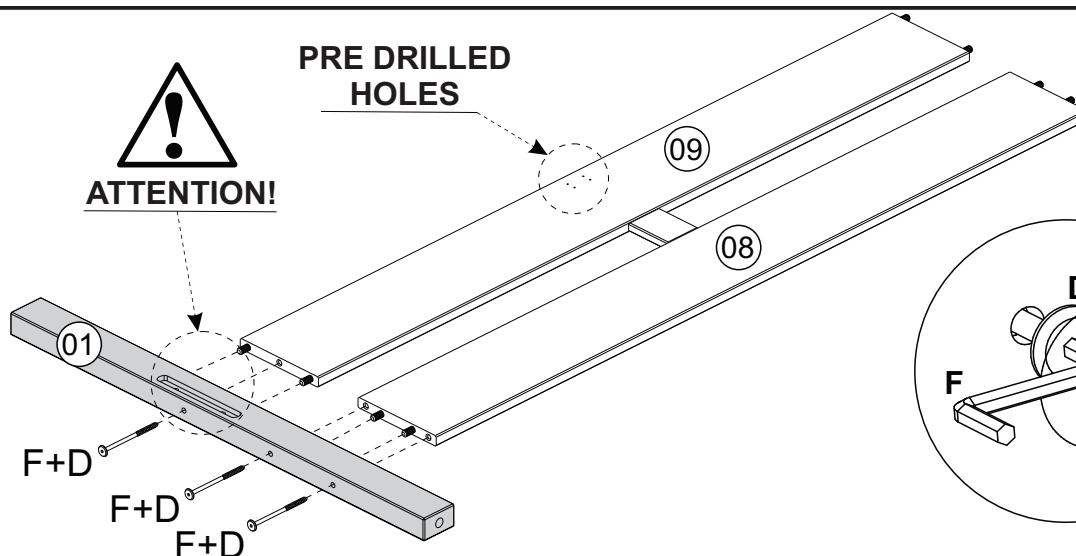
04



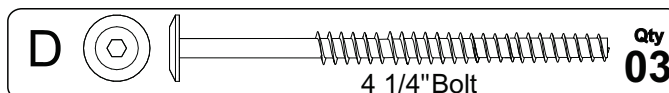
Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.



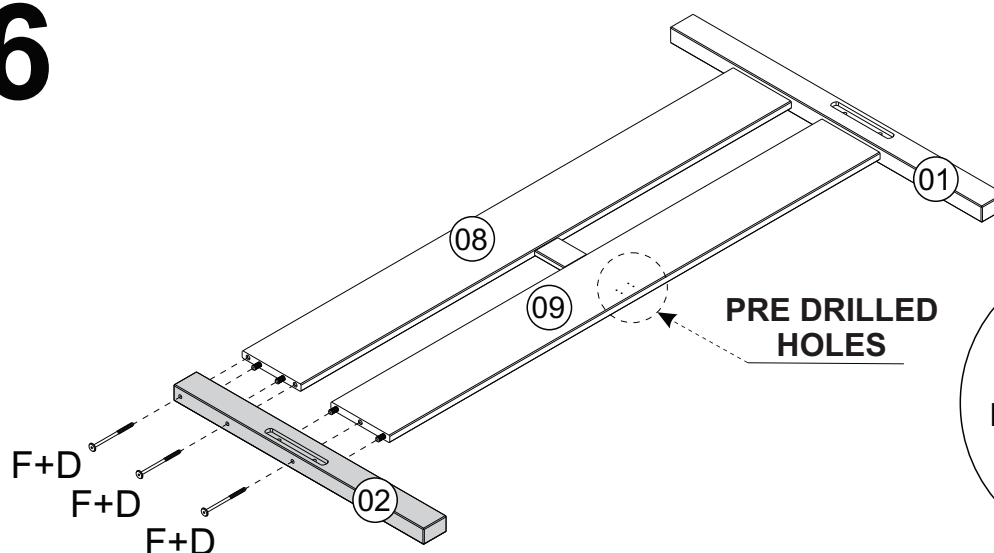
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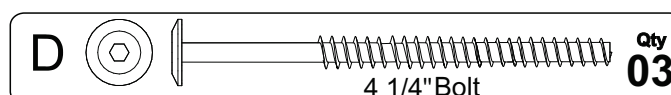
PRE DRILLED HOLES



06



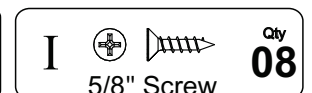
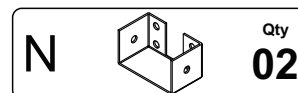
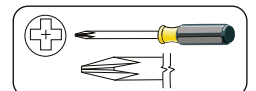
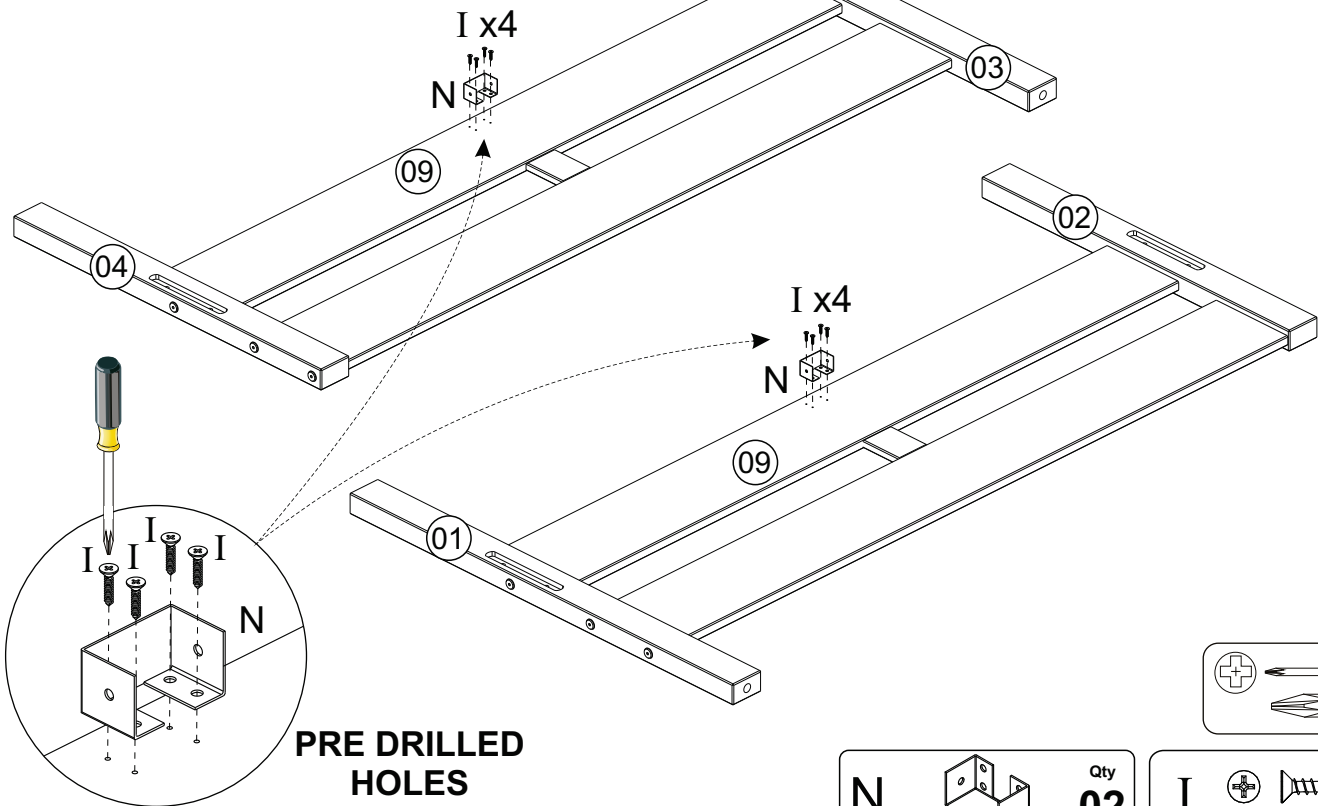
PRE DRILLED HOLES



07

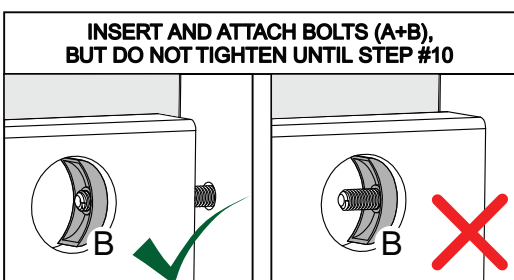
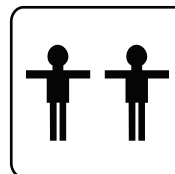


Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.

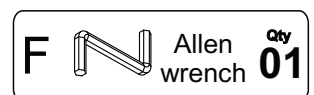
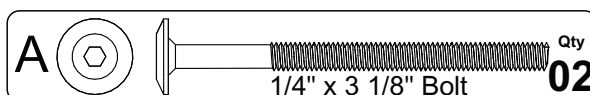
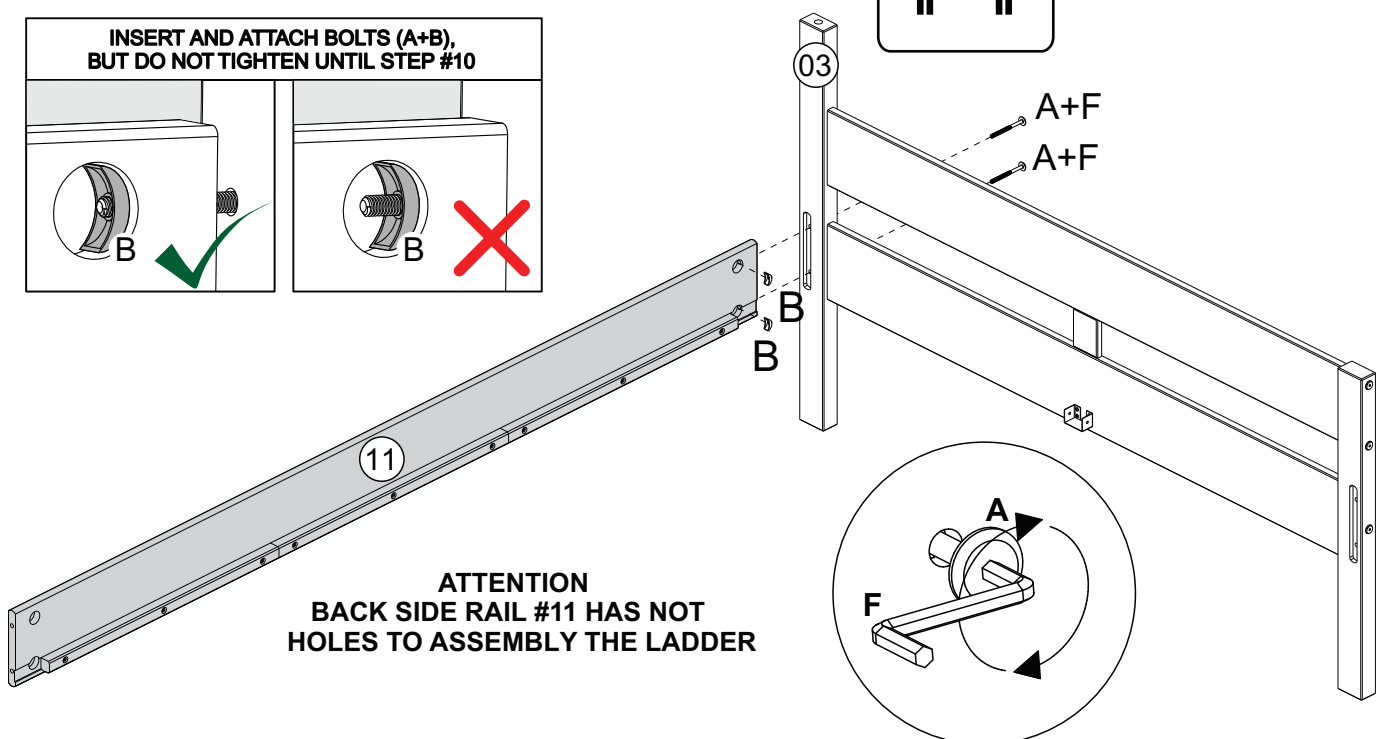


08

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.

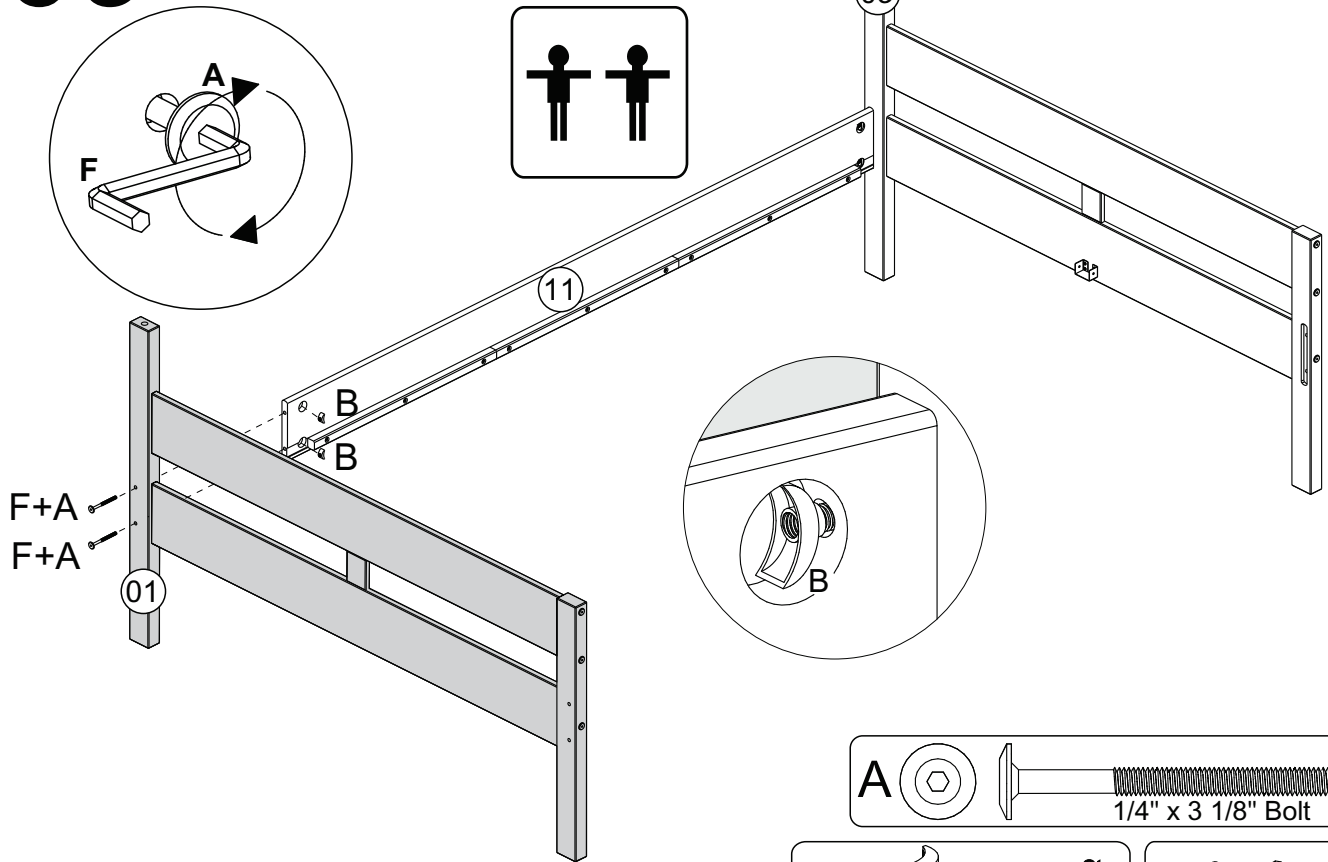


INSERT AND ATTACH BOLTS (A+B), BUT DO NOT TIGHTEN UNTIL STEP #10



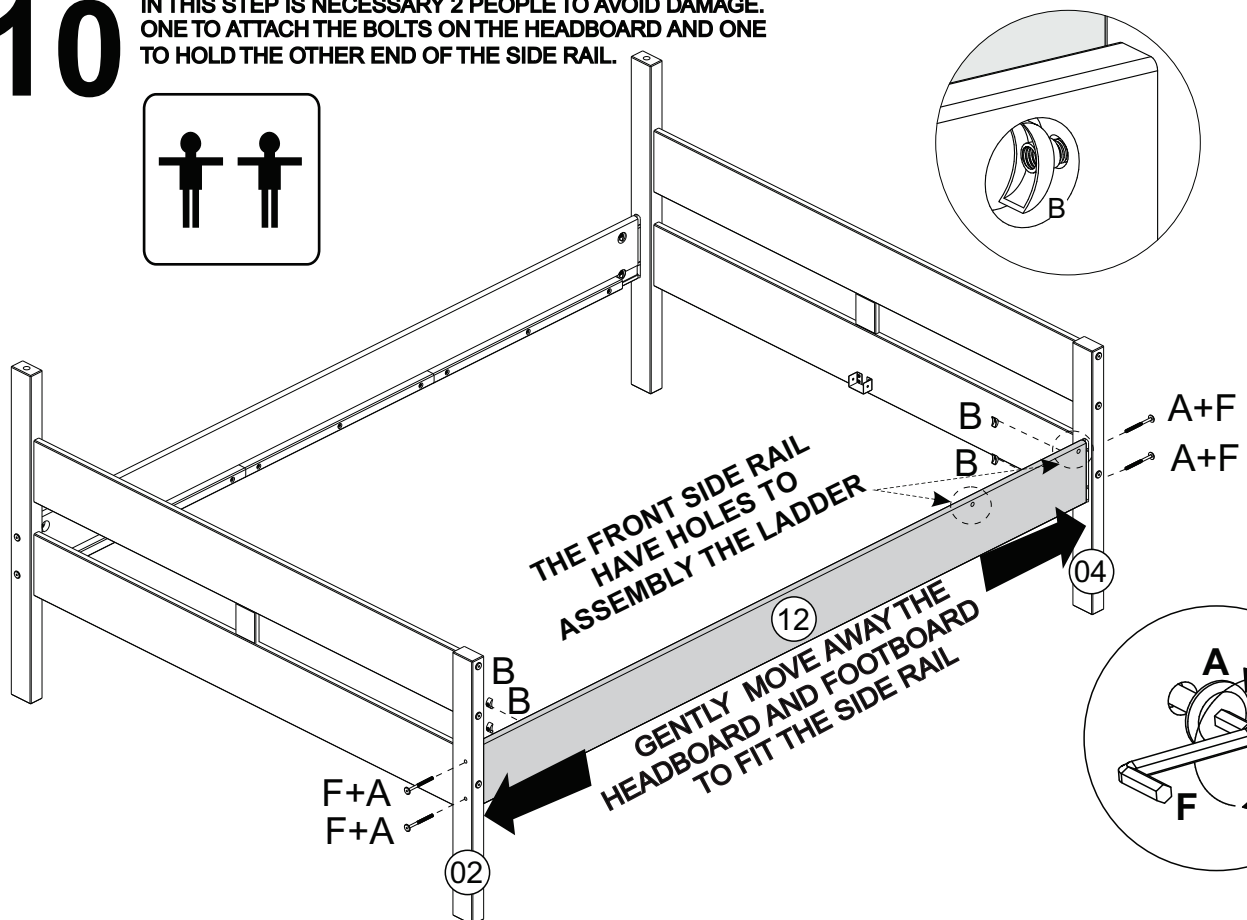
09

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE.
ONE TO ATTACH THE BOLTS ON THE FOOTBOARD AND ONE
TO HOLD THE OTHER END OF THE GUARDRAIL.

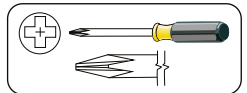
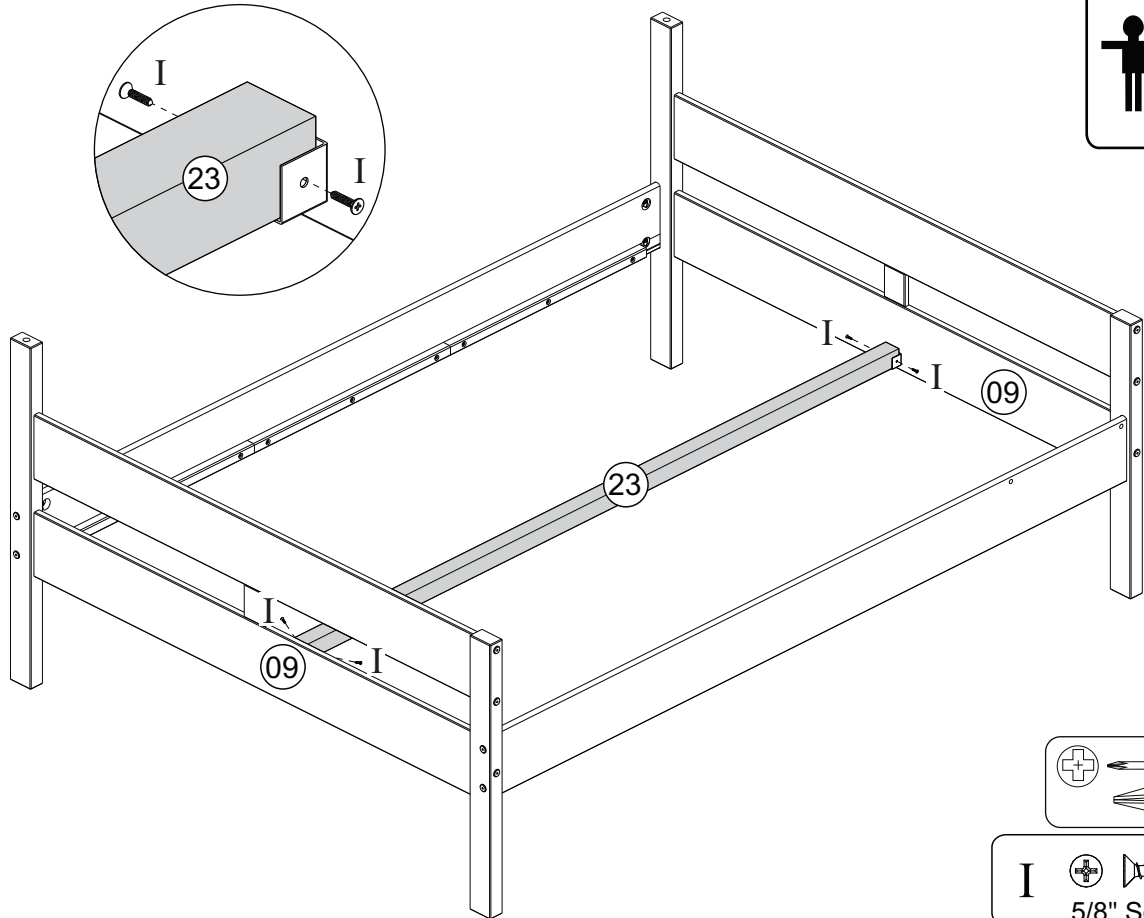
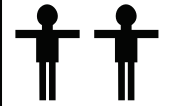


10

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE.
ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE
TO HOLD THE OTHER END OF THE SIDE RAIL.

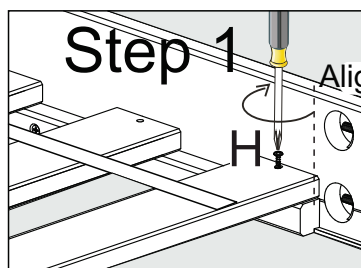
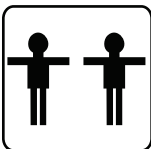


11



I 5/8" Screw Qty **04**

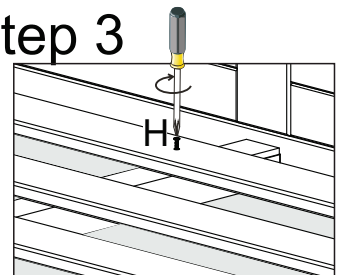
12



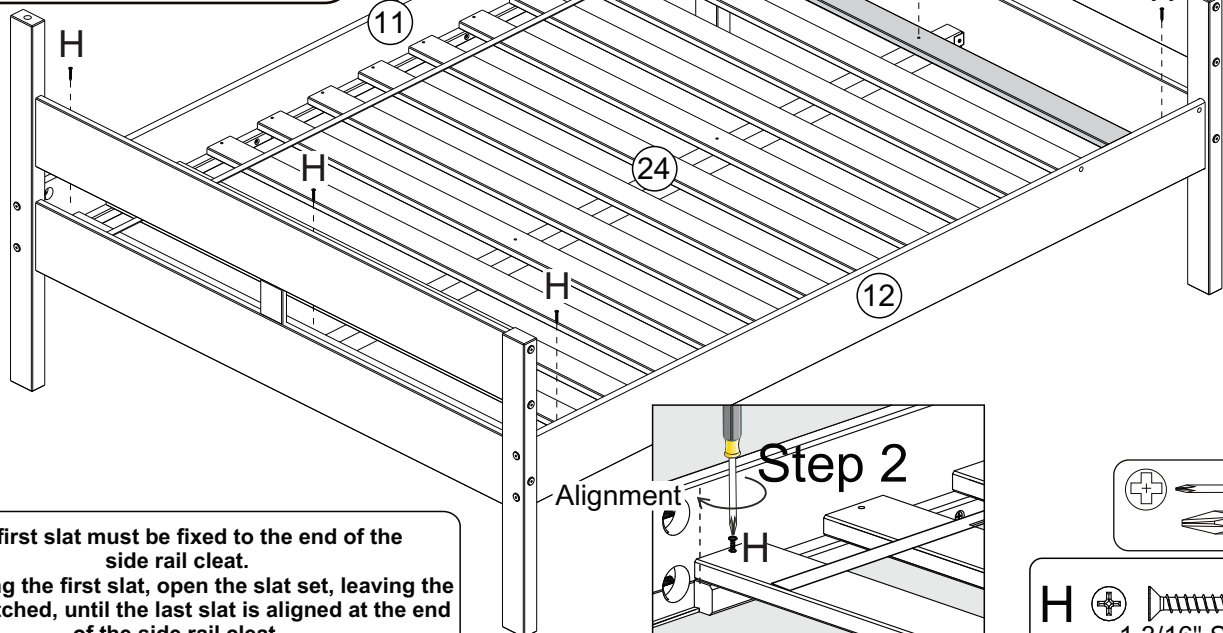
Step 1

Alignment

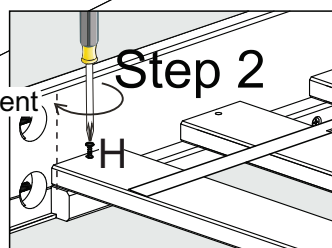
Step 3



"PLEASE INSTALL SLAT KIT WITH THE SPACER TAPE ON TOP (FACING UP)"

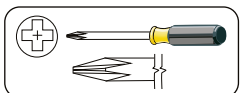


The first slat must be fixed to the end of the side rail cleat.
After fixing the first slat, open the slat set, leaving the tape stretched, until the last slat is aligned at the end of the side rail cleat.



Step 2

Alignment



H 1 3/16" Screw Qty **06**

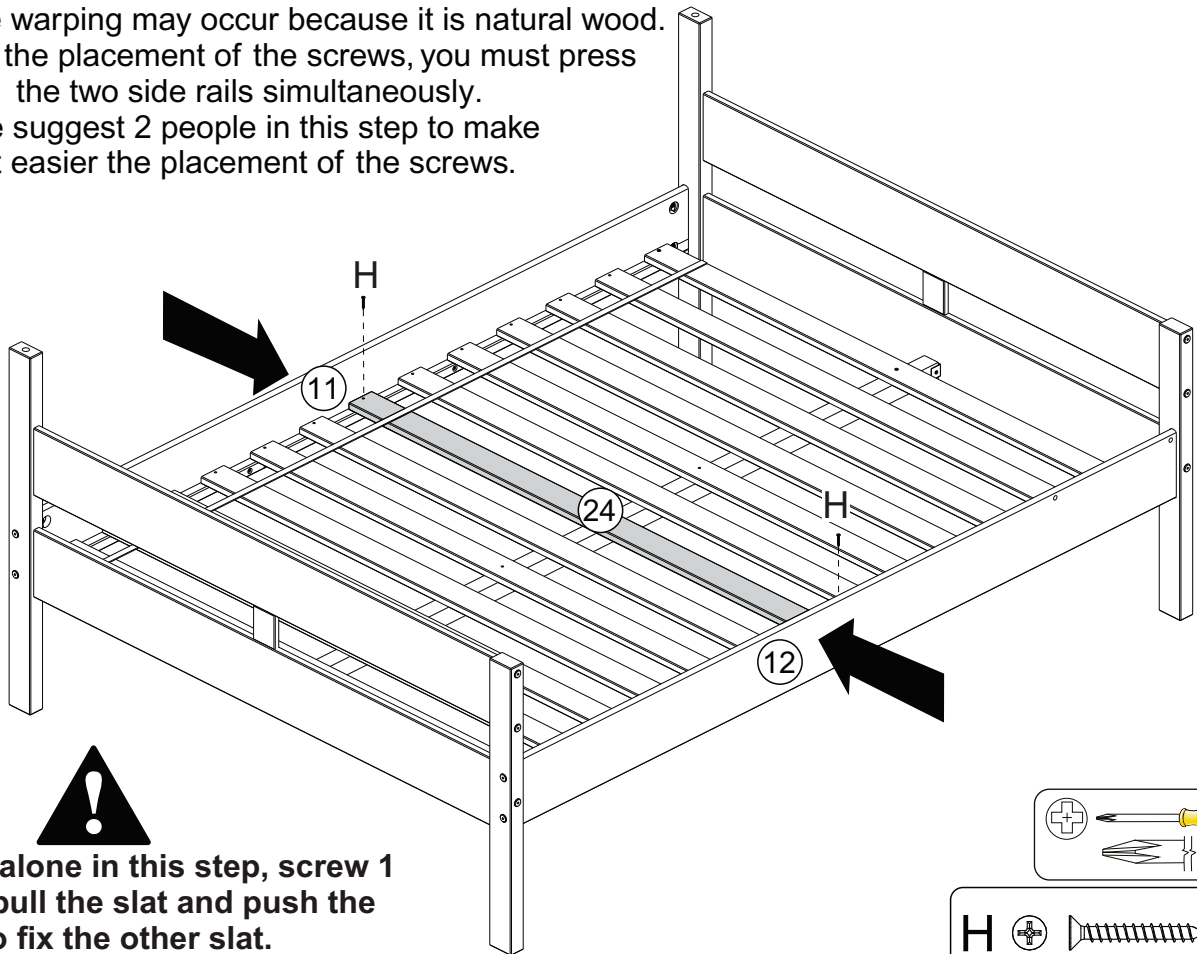
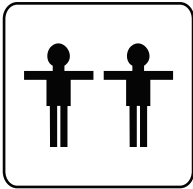
13

IMPORTANT NOTE

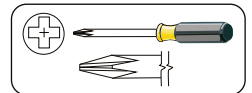
Please note warping may occur because it is natural wood.


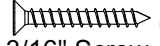
To facilitate the placement of the screws, you must press the two side rails simultaneously.

We suggest 2 people in this step to make it easier the placement of the screws.

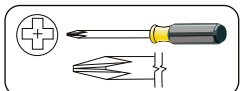
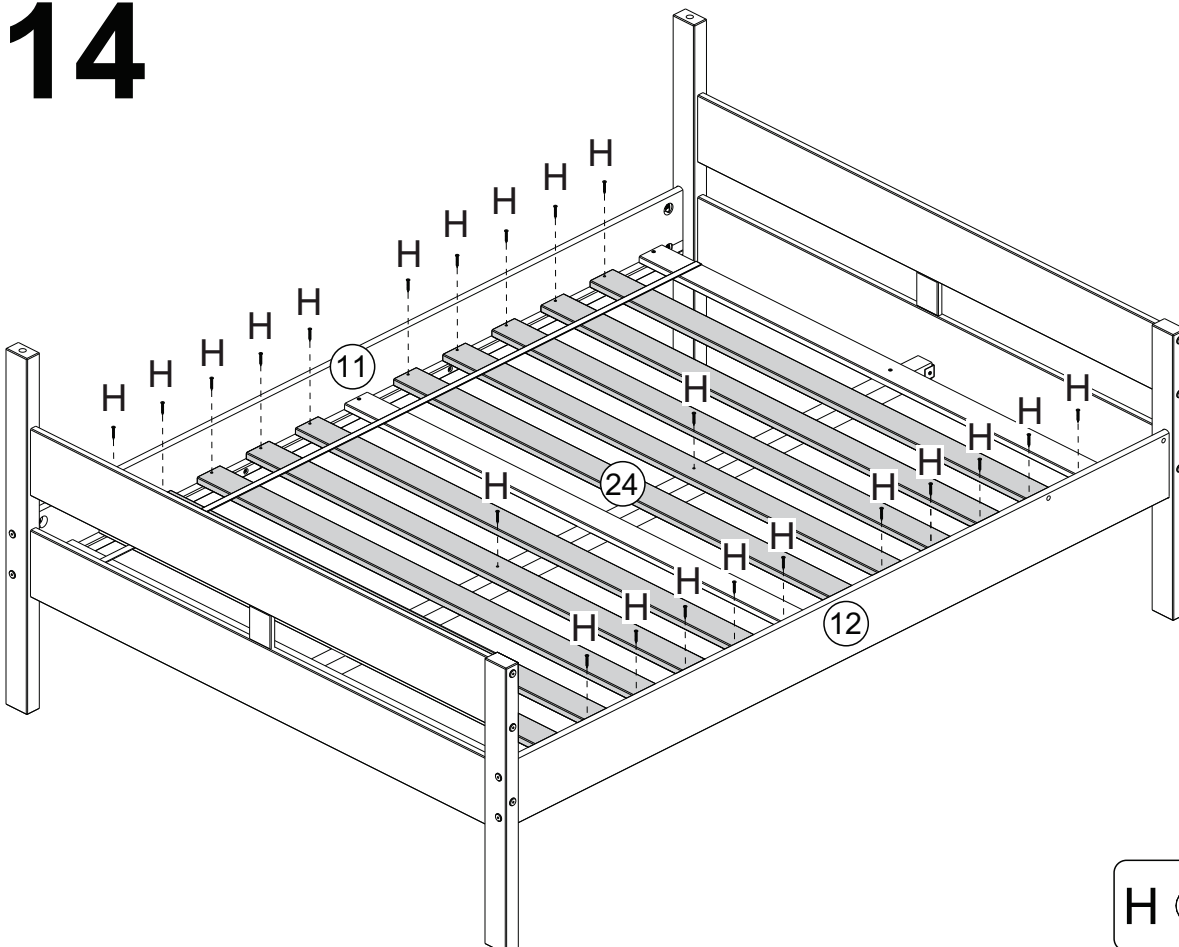



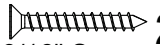
If you are alone in this step, screw 1 slat first, pull the slat and push the side rail to fix the other slat.



H   Qty **02**
1 3/16" Screw

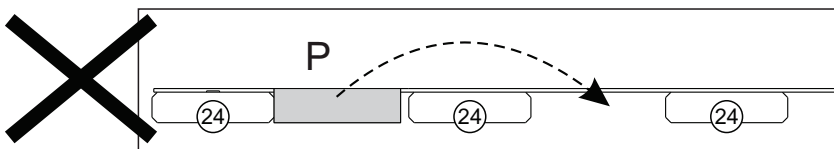
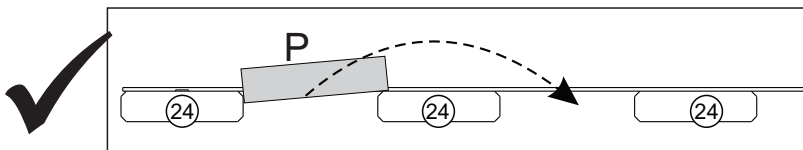
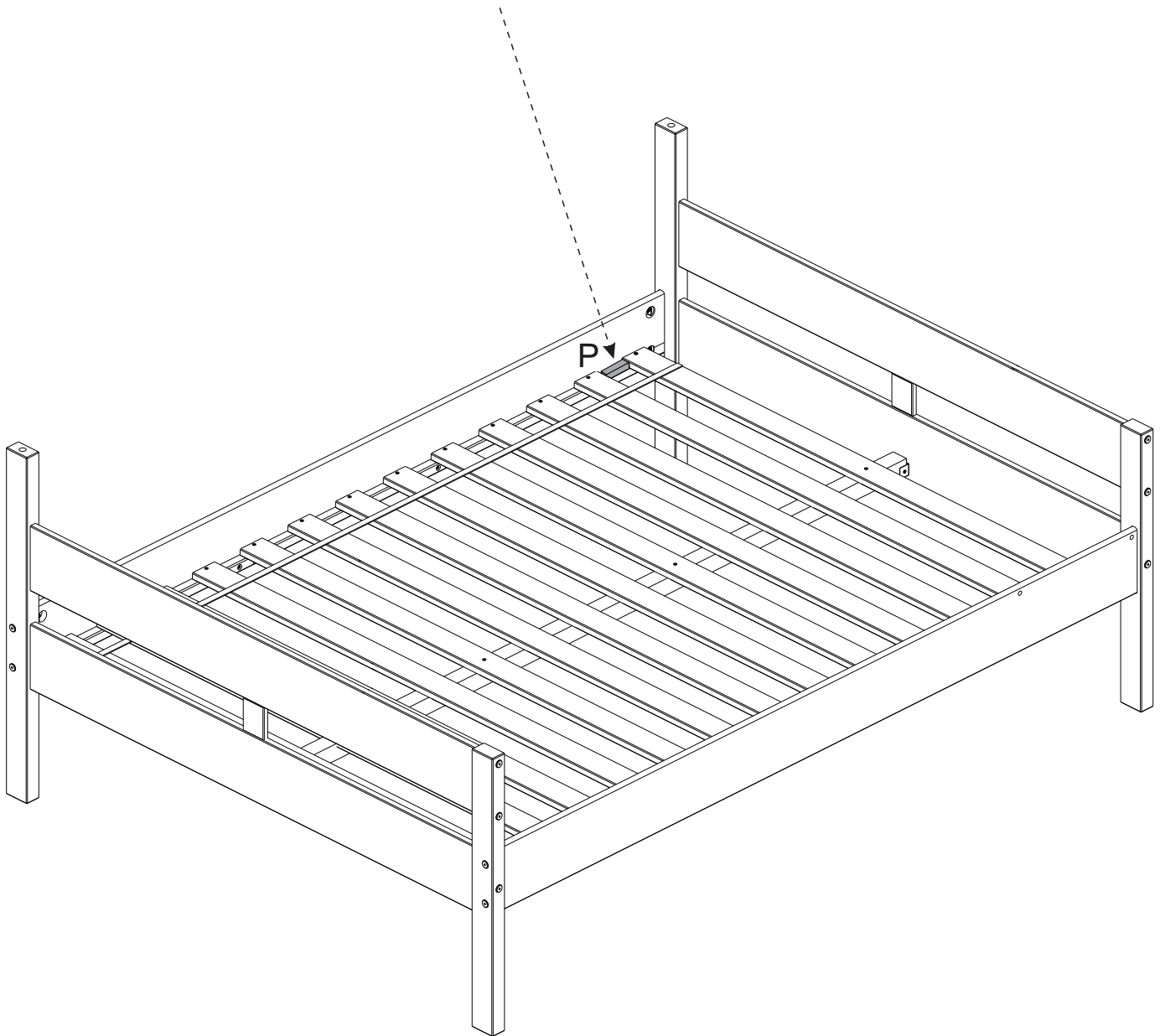
14



H   Qty **22**
1 3/16" Screw

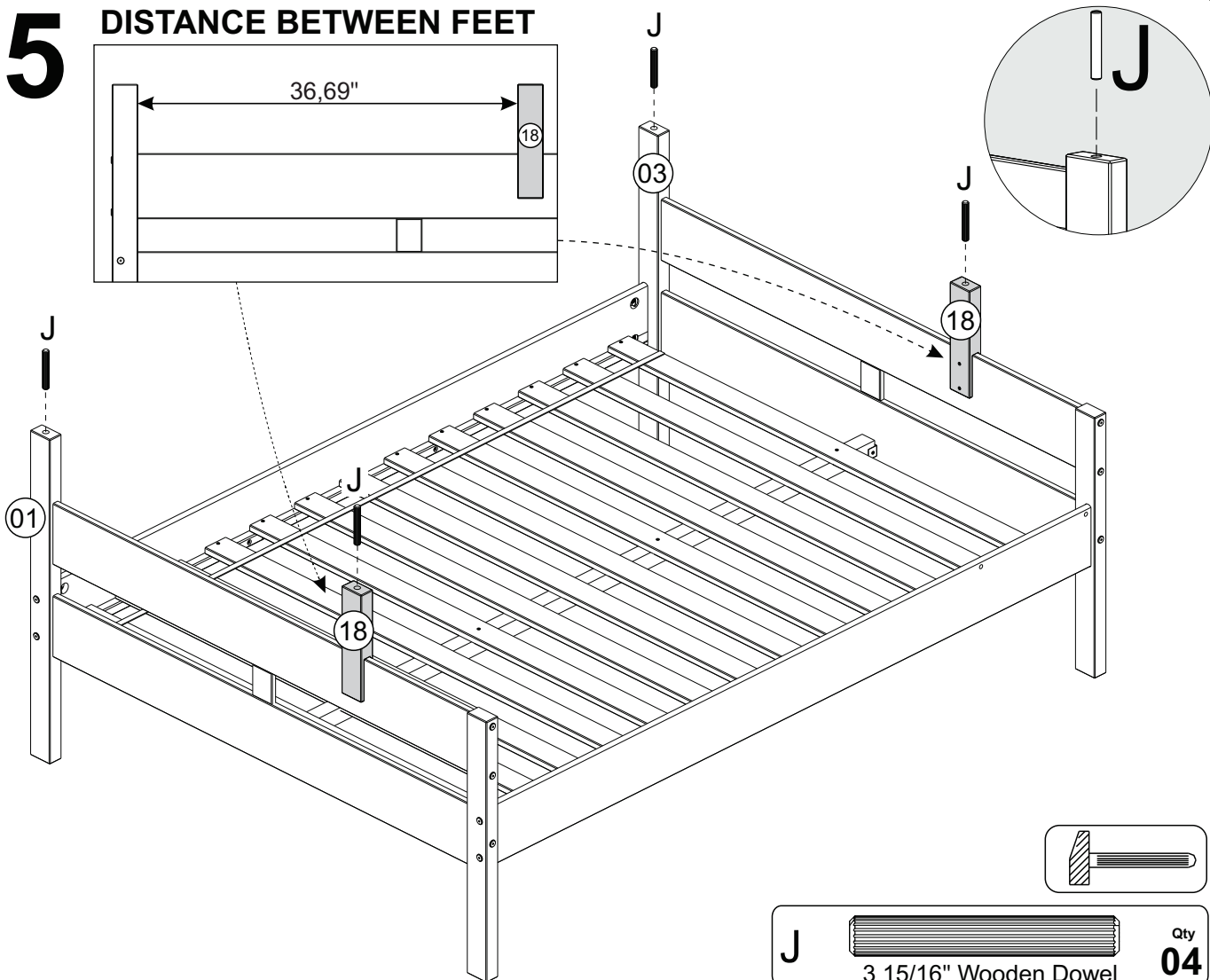
14A

PLEASE USE THE WOOD SPACER LETTER # P TO CHECK THE DISTANCE BETWEEN EACH SLAT. THE SPACE BETWEEN EACH SLAT CANNOT EXCEED THE SPACER SIZE (3 2/16" OR 80MM); IT CAN BE SMALLER, BUT NOT LARGER. IF THE SPACE IS LARGER, PLEASE REMOVE THE SCREWS AND MAKE SURE TO REATTACH THE SLATS TO ENSURE THEY DO NOT EXCEED THE SPACER SIZE



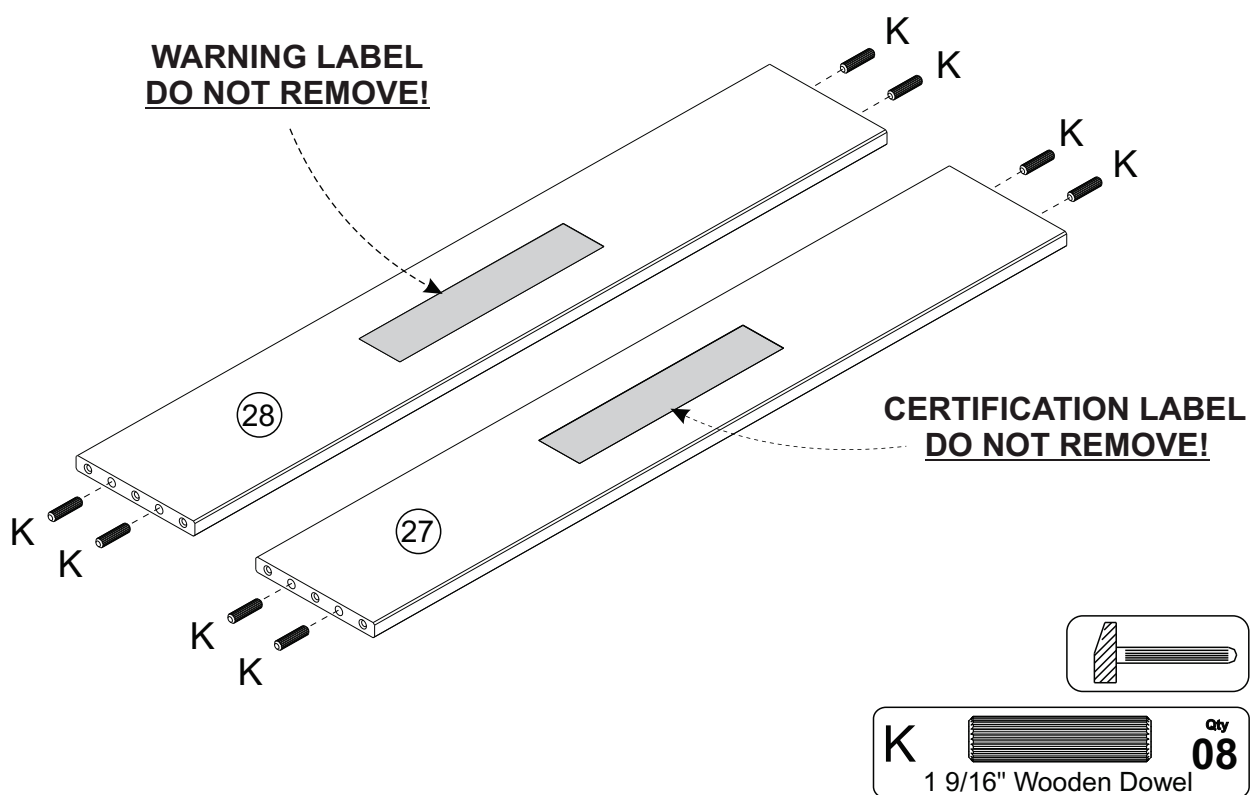
15

DISTANCE BETWEEN FEET



16

TOP BED



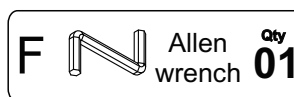
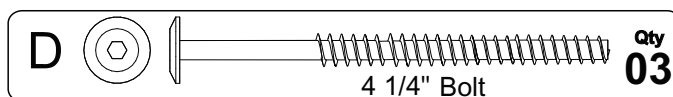
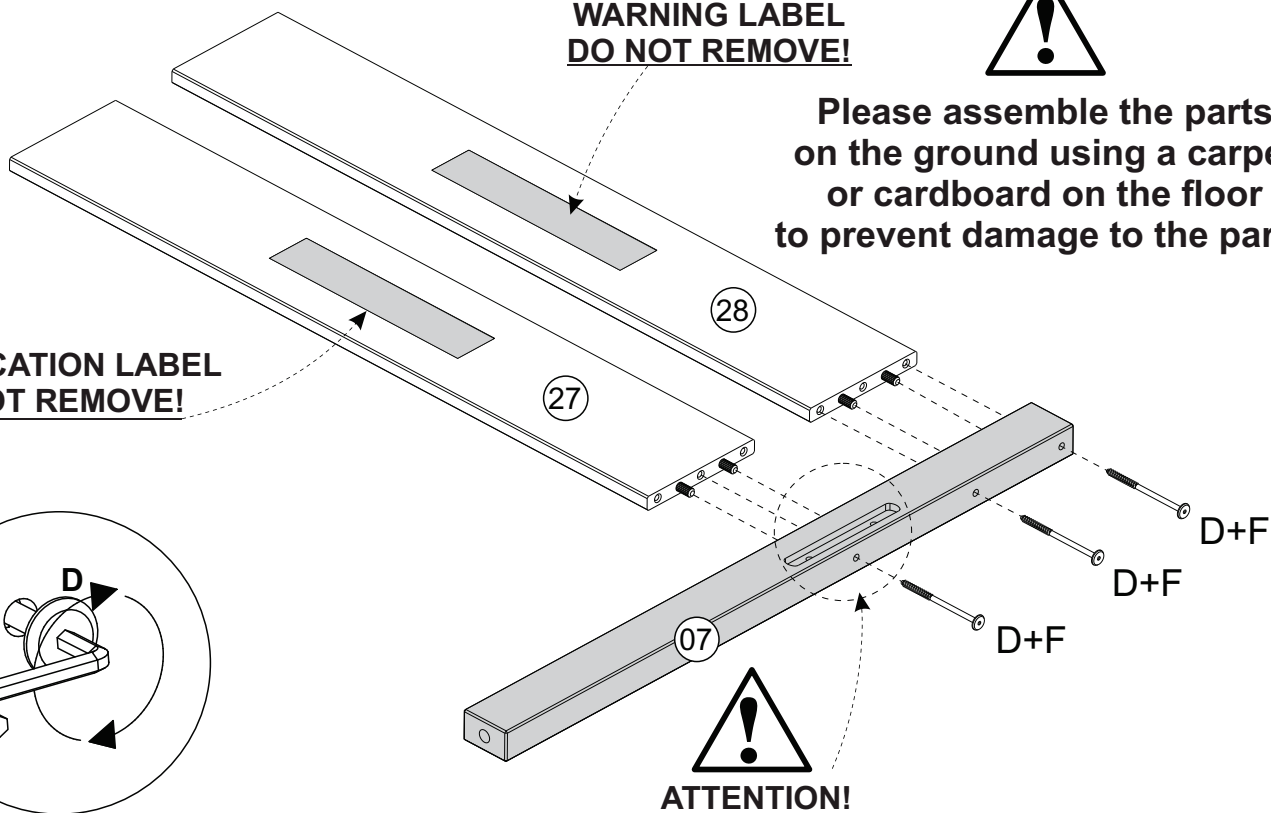
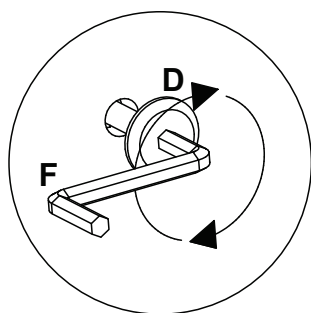
17

**WARNING LABEL
DO NOT REMOVE!**



Please assemble the parts
on the ground using a carpet
or cardboard on the floor
to prevent damage to the parts.

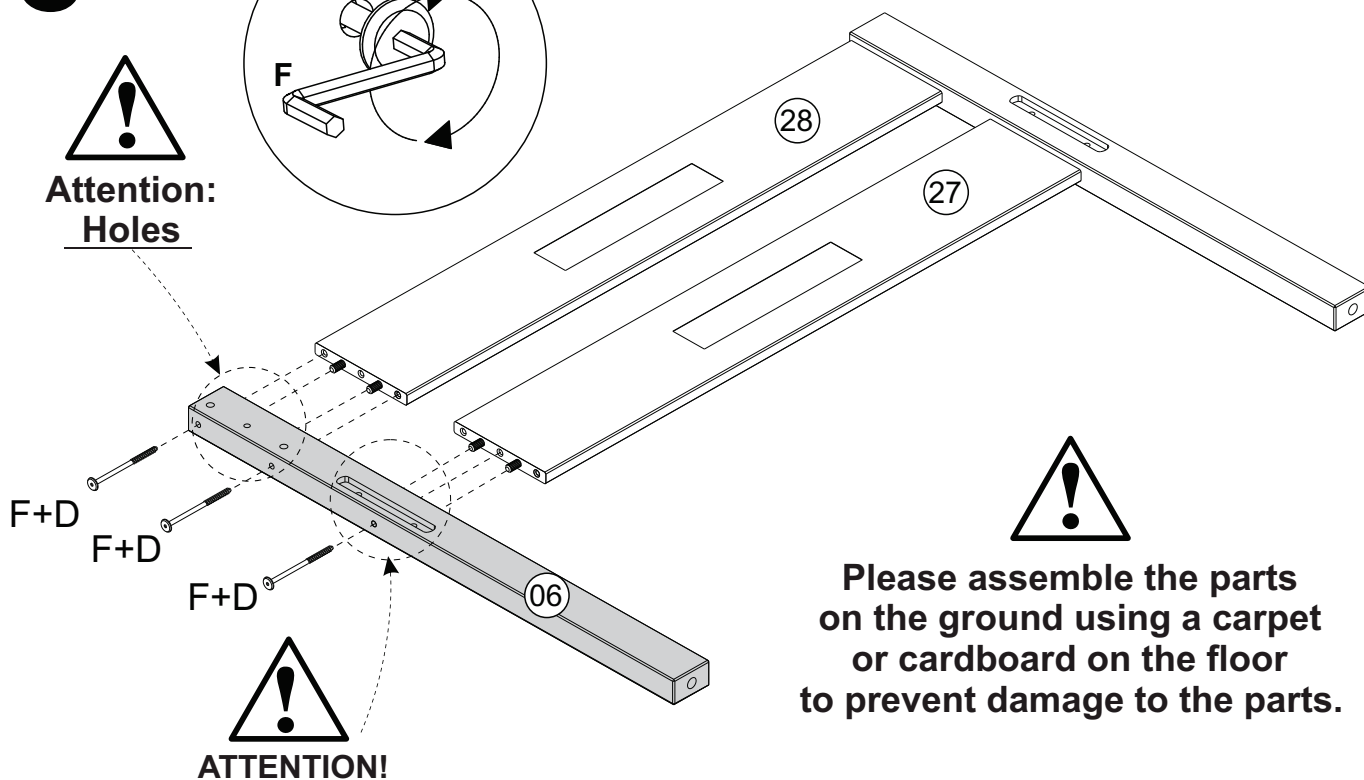
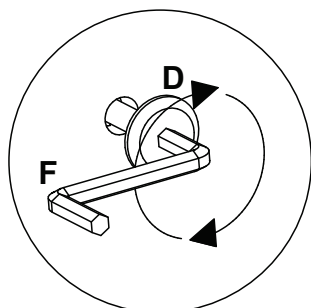
**CERTIFICATION LABEL
DO NOT REMOVE!**



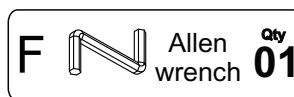
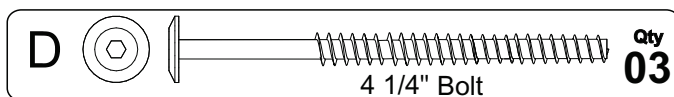
18



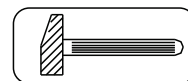
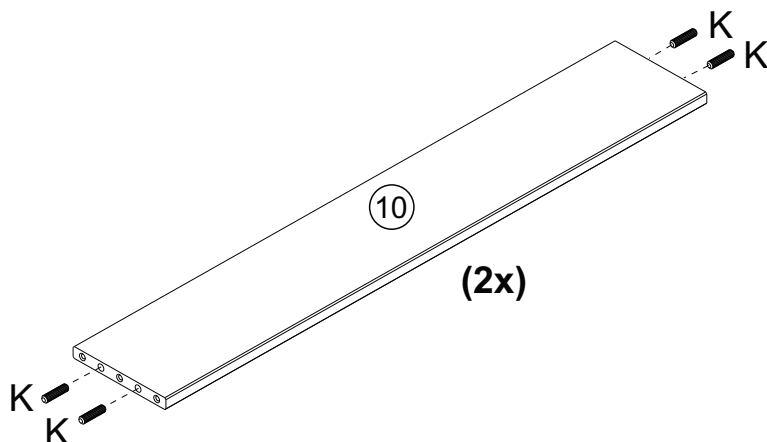
**Attention:
Holes**



Please assemble the parts
on the ground using a carpet
or cardboard on the floor
to prevent damage to the parts.

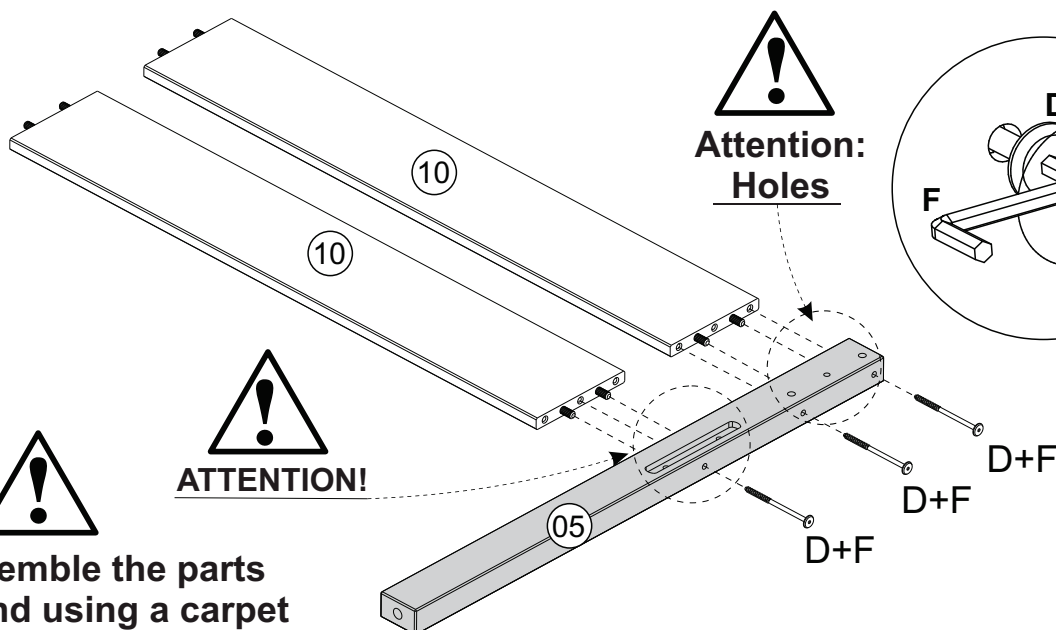


19



K **Qty 08**
1 9/16" Wooden Dowel

20



Attention: Holes

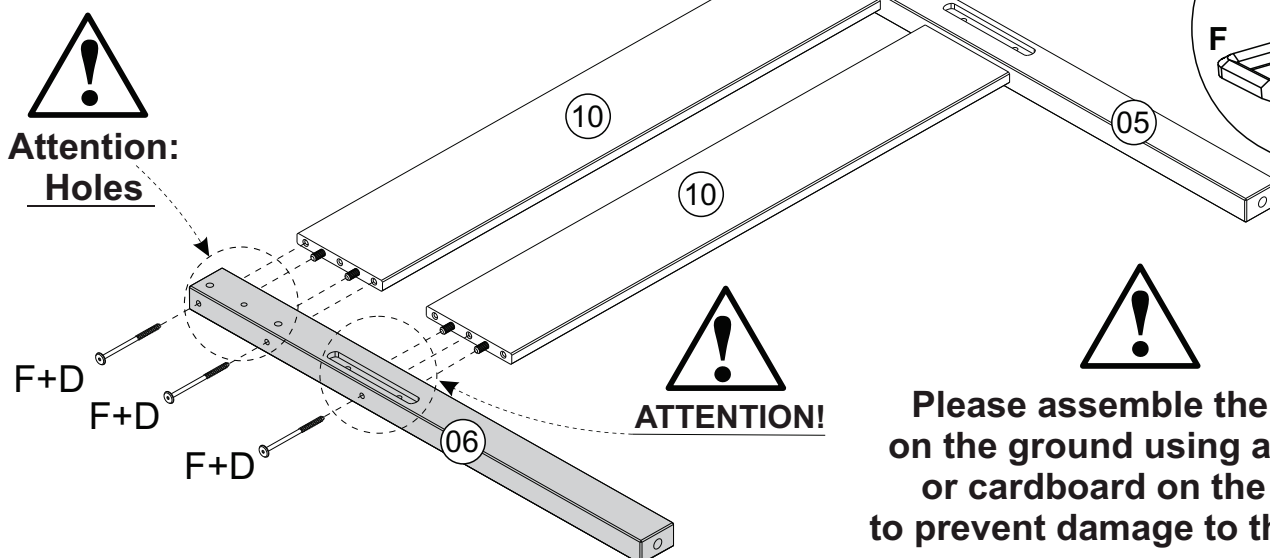
ATTENTION!

Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.

D **Qty 03**
4 1/4" Bolt

F **Qty 01**
Allen wrench

21



Attention: Holes

ATTENTION!

Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.

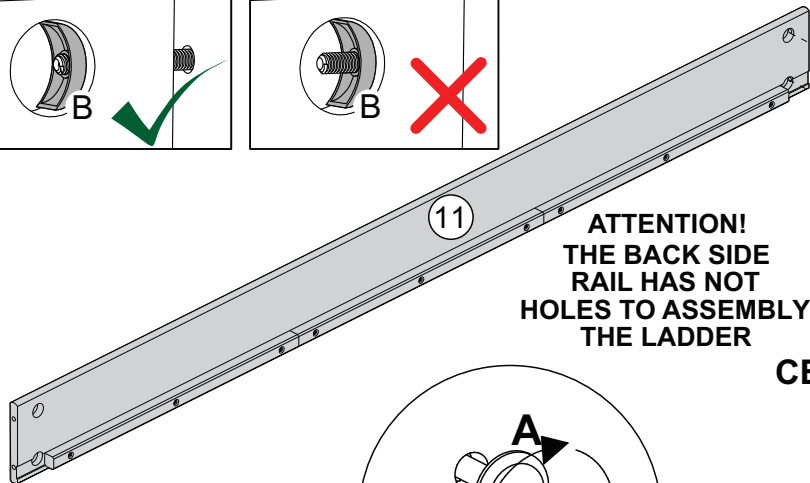
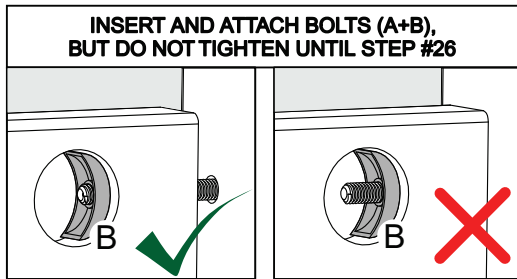
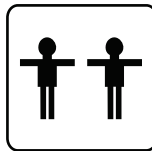
D **Qty 03**
4 1/4" Bolt

F **Qty 01**
Allen wrench

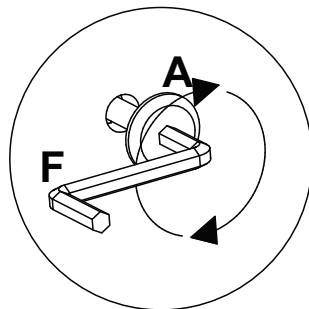
22

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE.
ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE
TO HOLD THE OTHER END OF THE SIDERAIL.

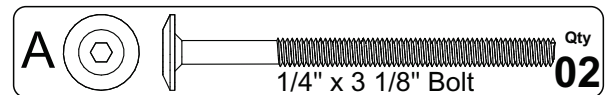
**WARNING LABEL
DO NOT REMOVE!**



**ATTENTION!
THE BACK SIDE
RAIL HAS NOT
HOLES TO ASSEMBLY
THE LADDER**

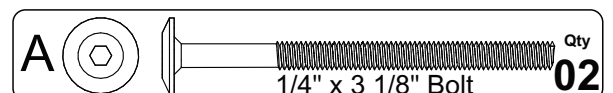
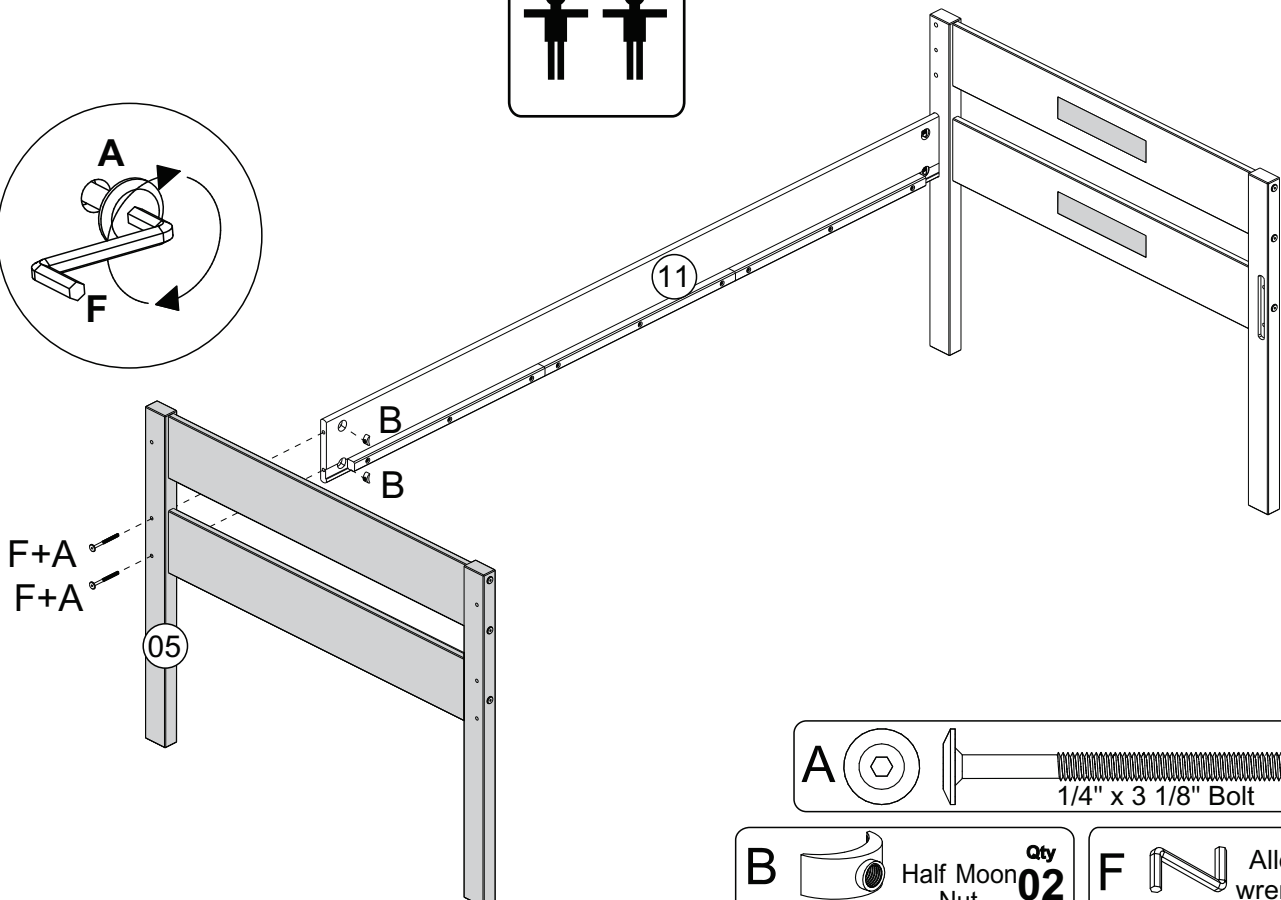
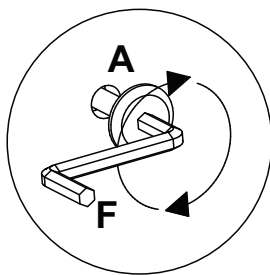
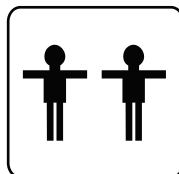


**CERTIFICATION LABEL
DO NOT REMOVE!**

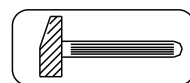
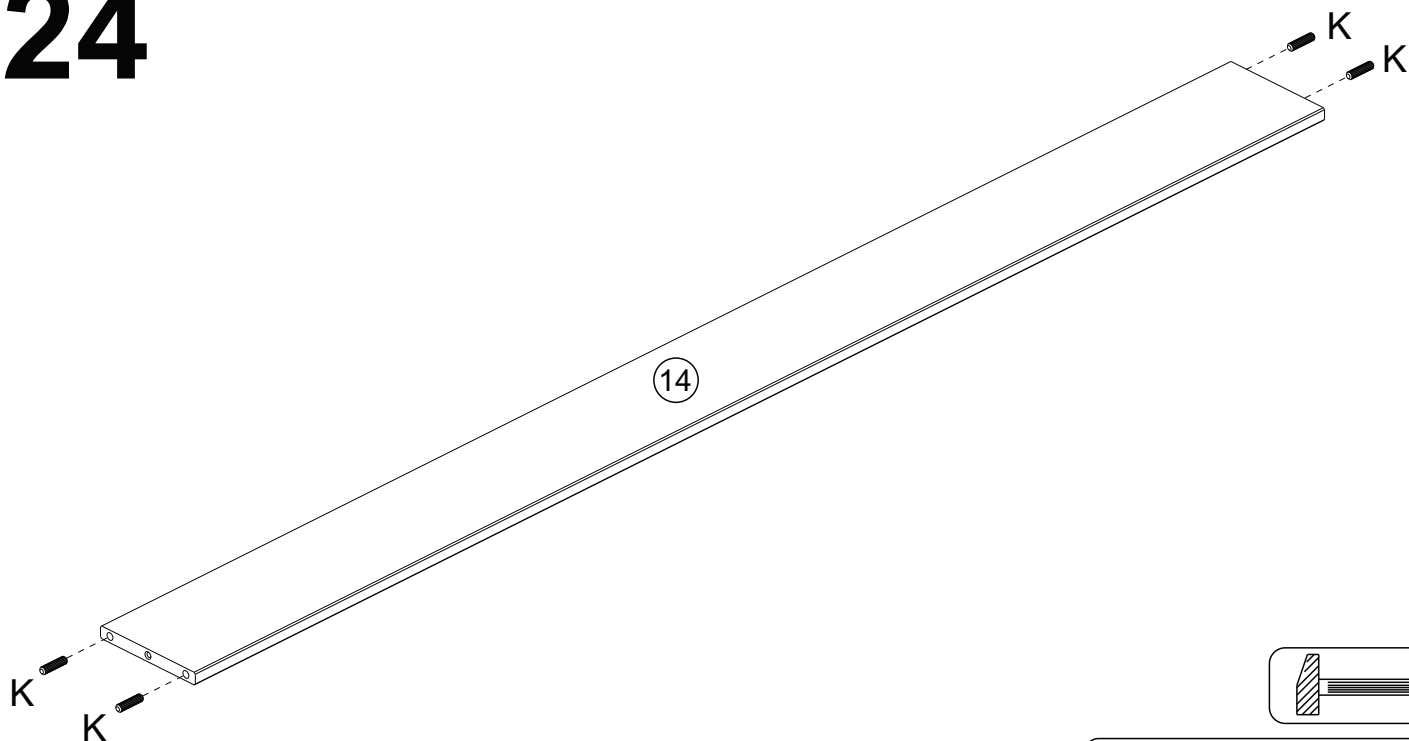


23

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE.
ONE TO ATTACH THE BOLTS ON THE FOOTBOARD AND ONE
TO HOLD THE OTHER END OF THE SIDERAIL.



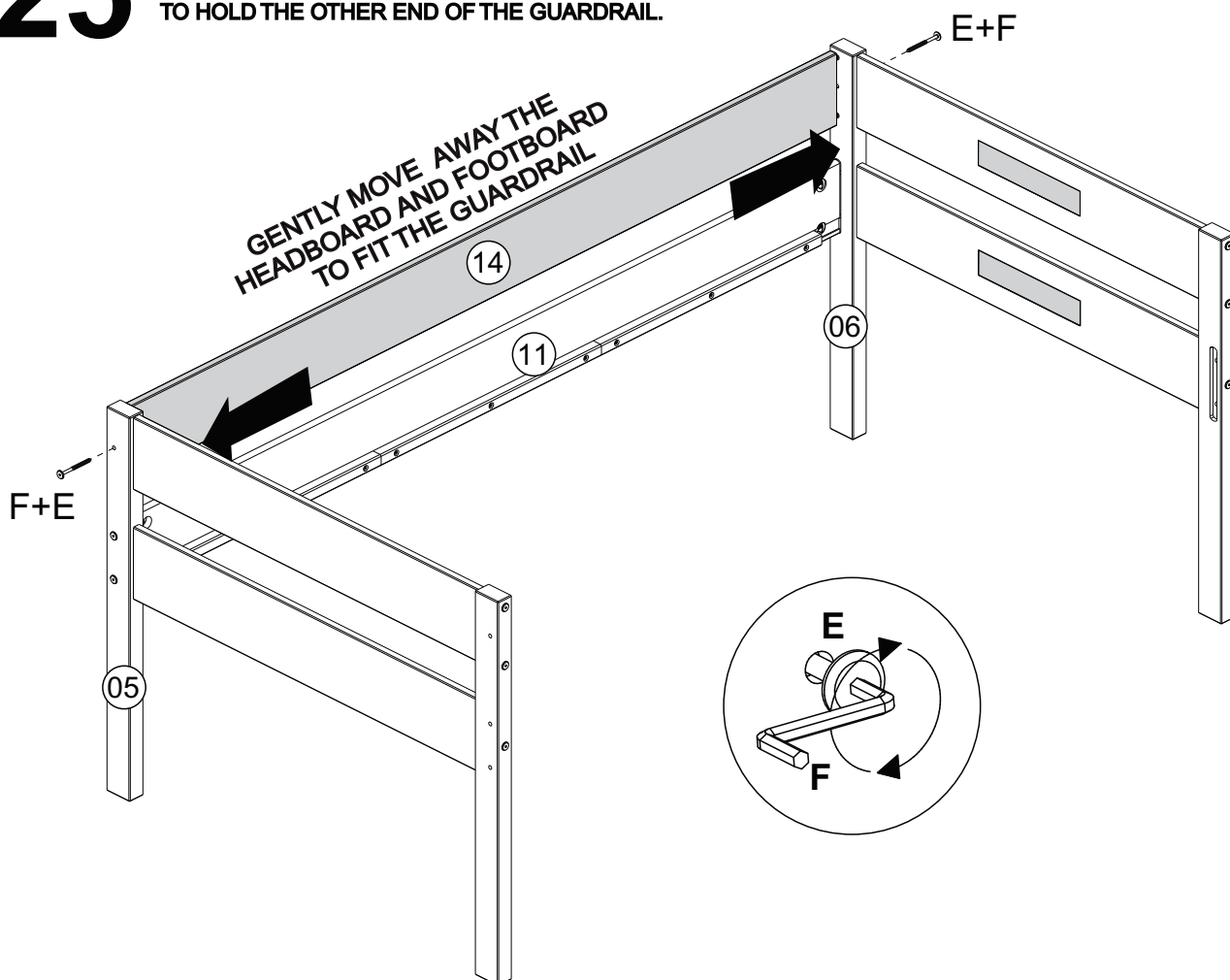
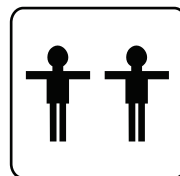
24




K  Qty **04**
1 9/16" Wooden Dowel

25

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE.
ONE TO ATTACH THE BOLTS ON THE FOOTBOARD AND ONE
TO HOLD THE OTHER END OF THE GUARDRAIL.

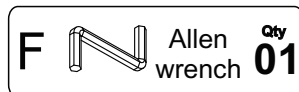
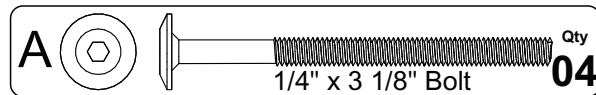
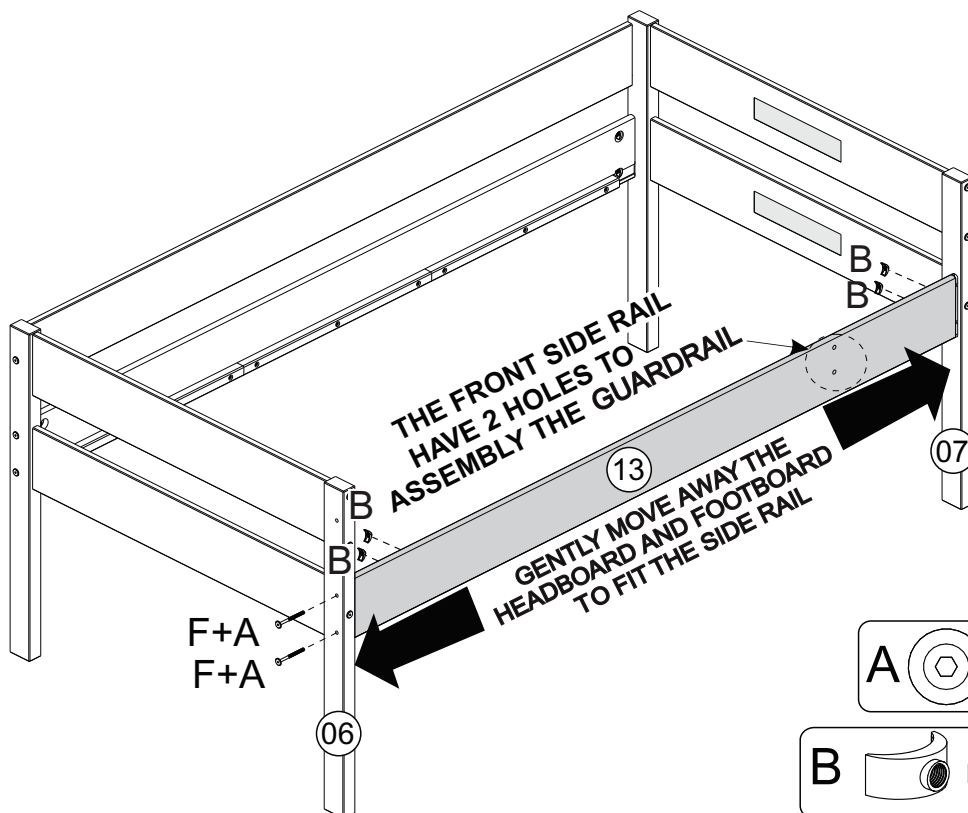
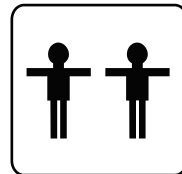
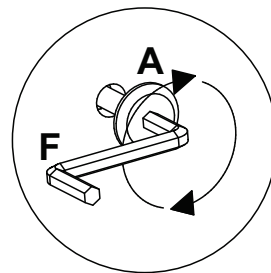


E  Qty **02**
3 1/8" Bolt

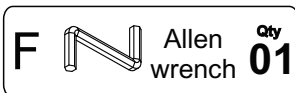
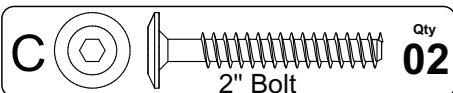
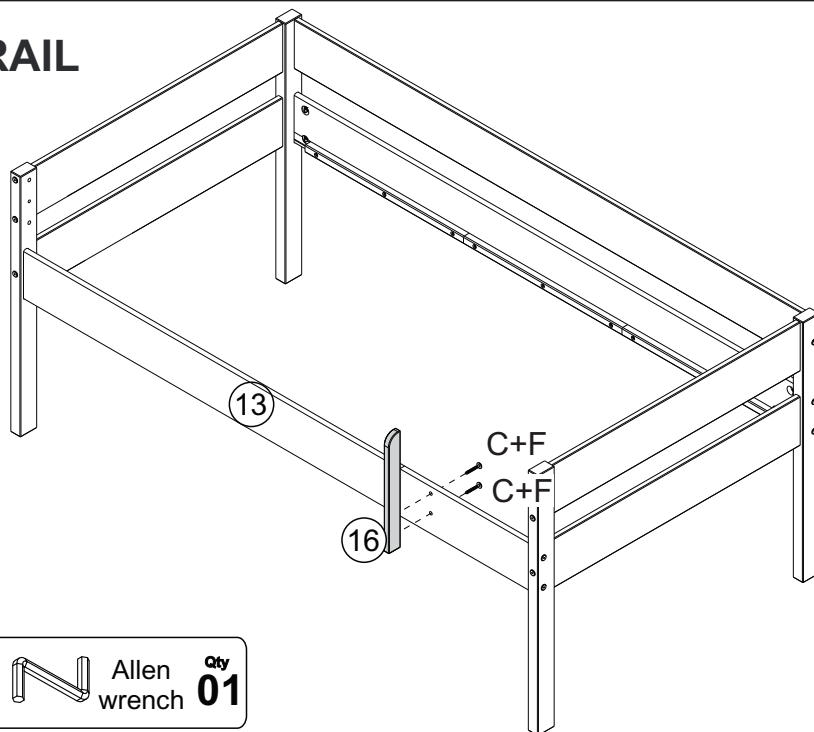
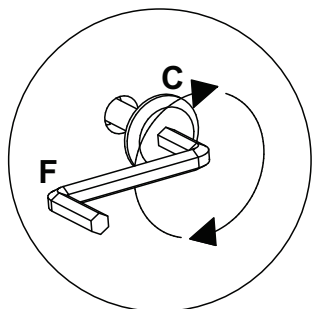
F  Allen wrench Qty **01**

26

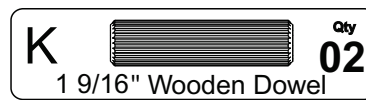
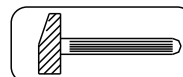
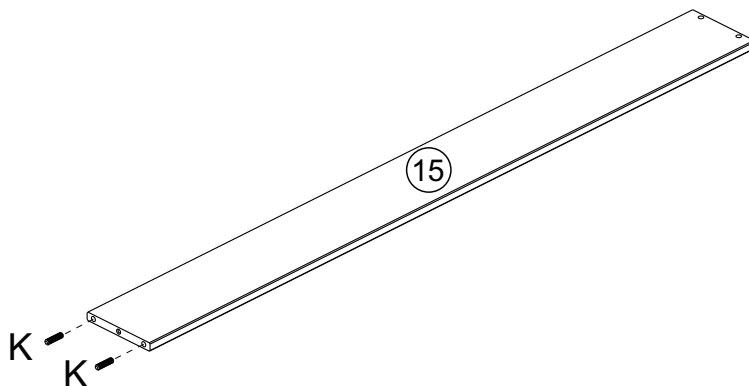
IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE.
ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND FOOTBOARD
AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.



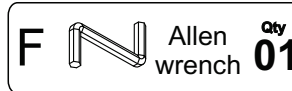
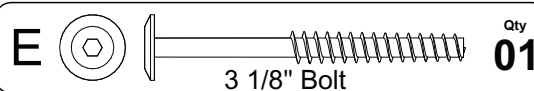
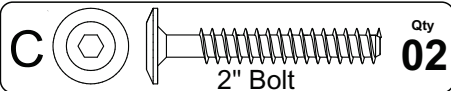
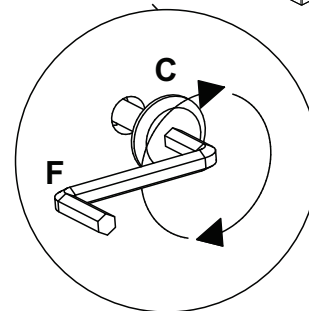
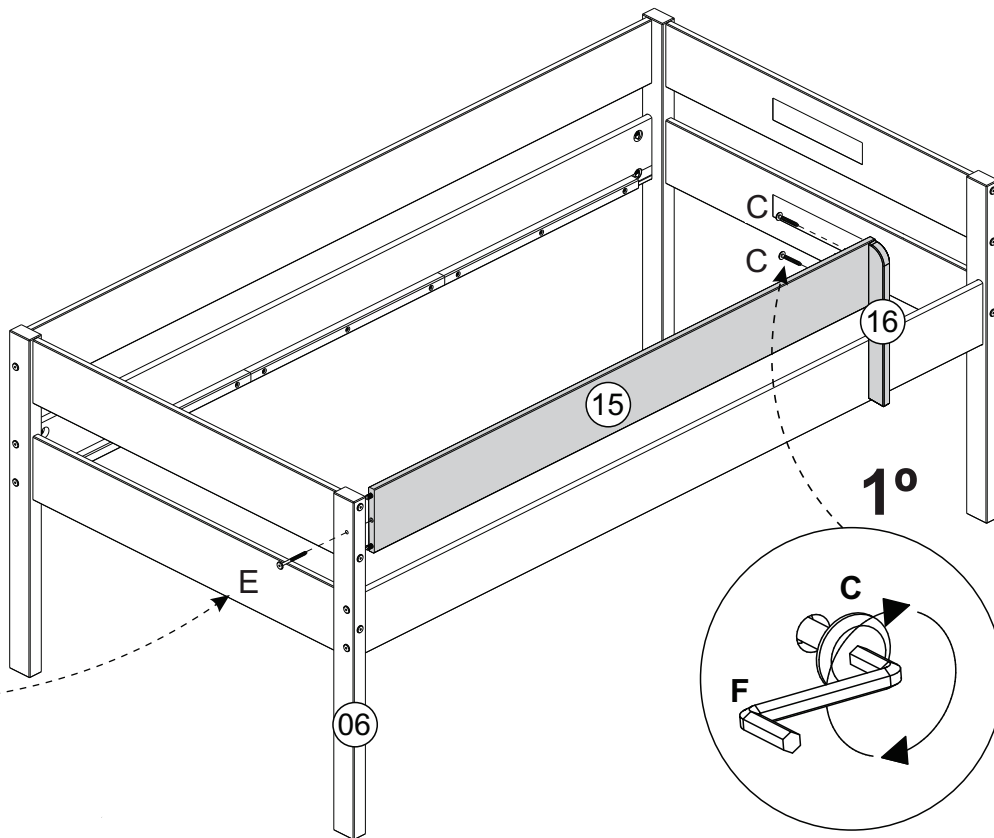
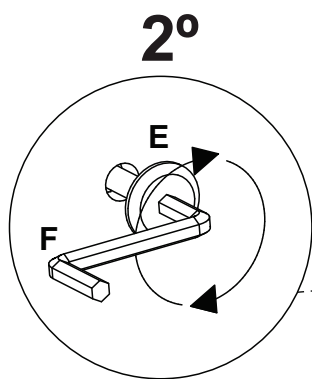
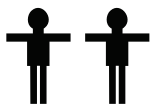
27 FRONT GUARDRAIL



28

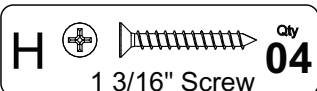
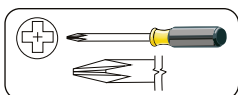
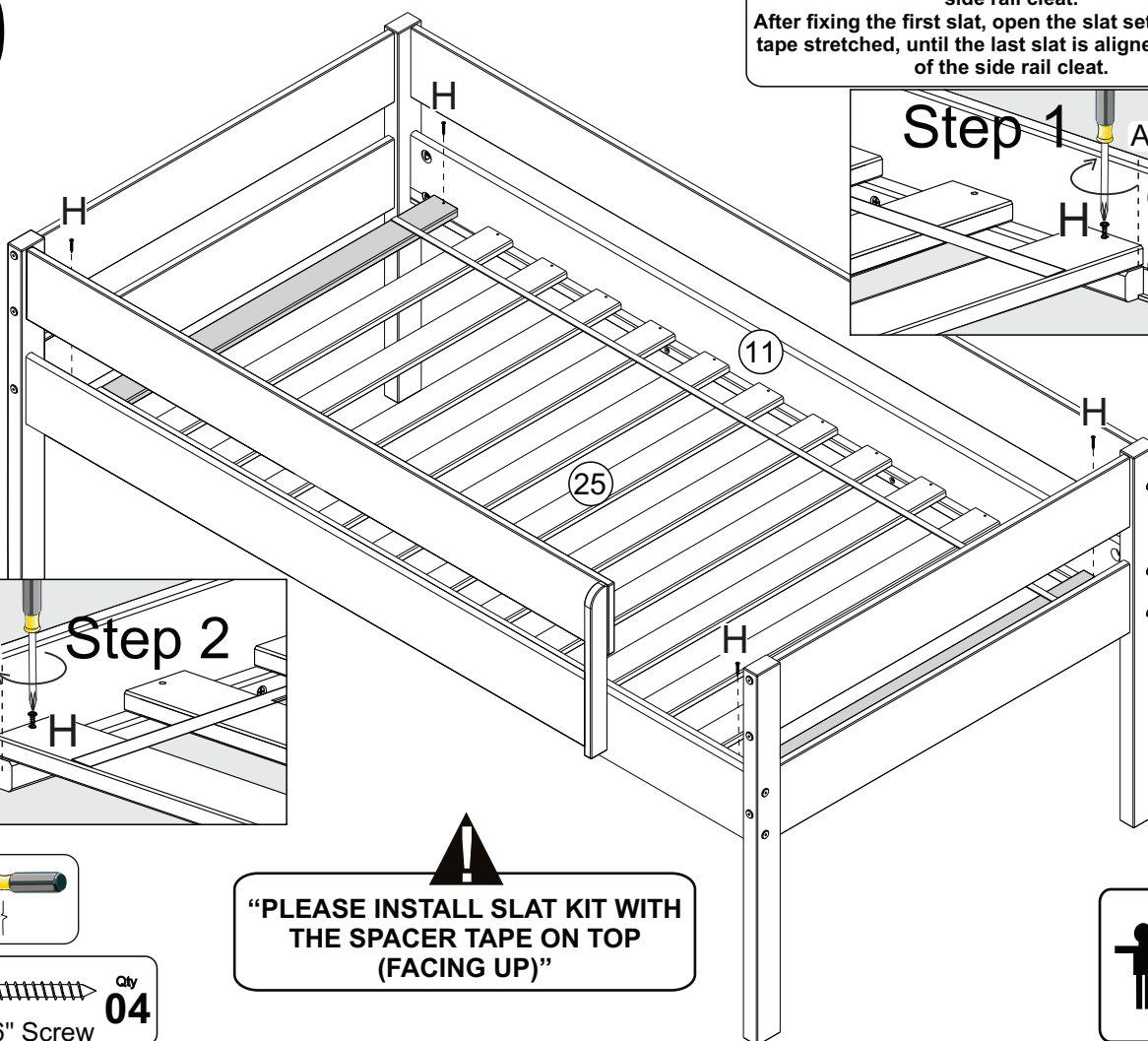
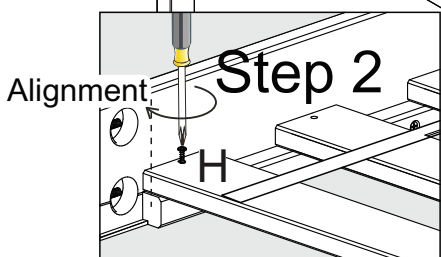
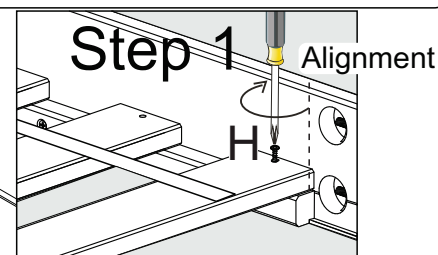


29

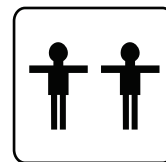


30

The first slat must be fixed to the end of the side rail cleat.
After fixing the first slat, open the slat set, leaving the tape stretched, until the last slat is aligned at the end of the side rail cleat.



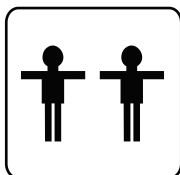
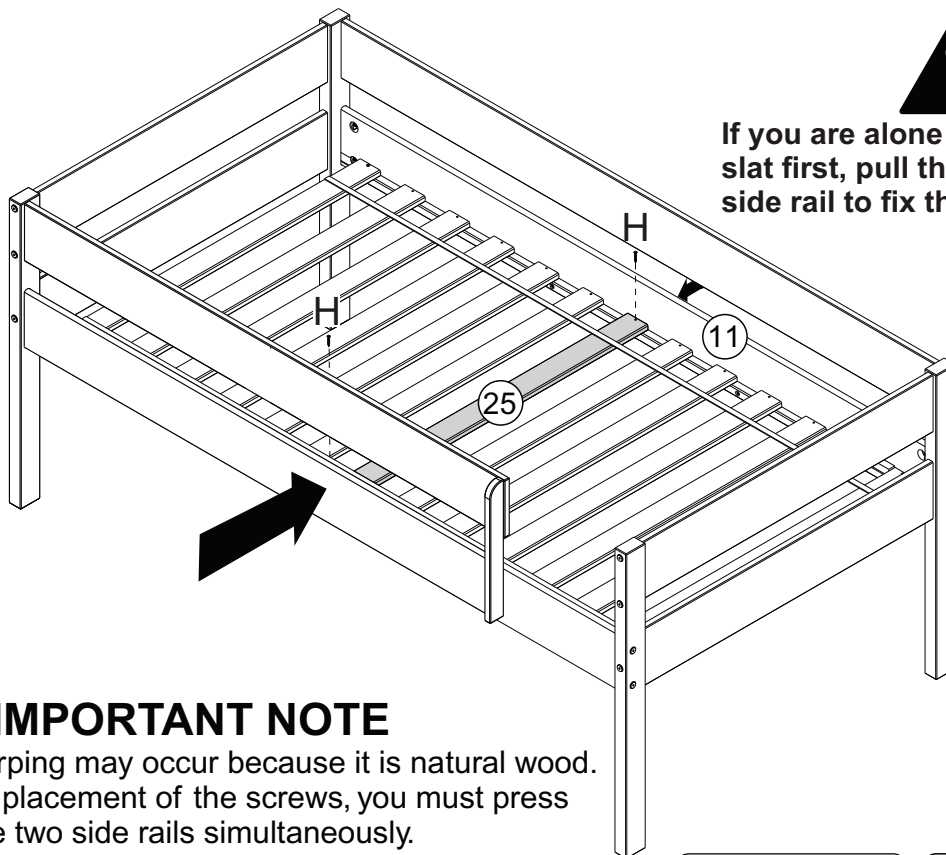
! PLEASE INSTALL SLAT KIT WITH THE SPACER TAPE ON TOP (FACING UP)



31

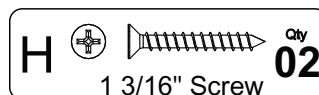
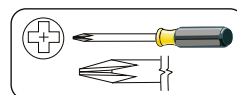


If you are alone in this step, screw 1 slat first, pull the slat and push the side rail to fix the other slat.

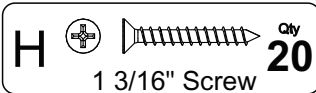
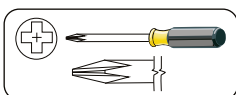
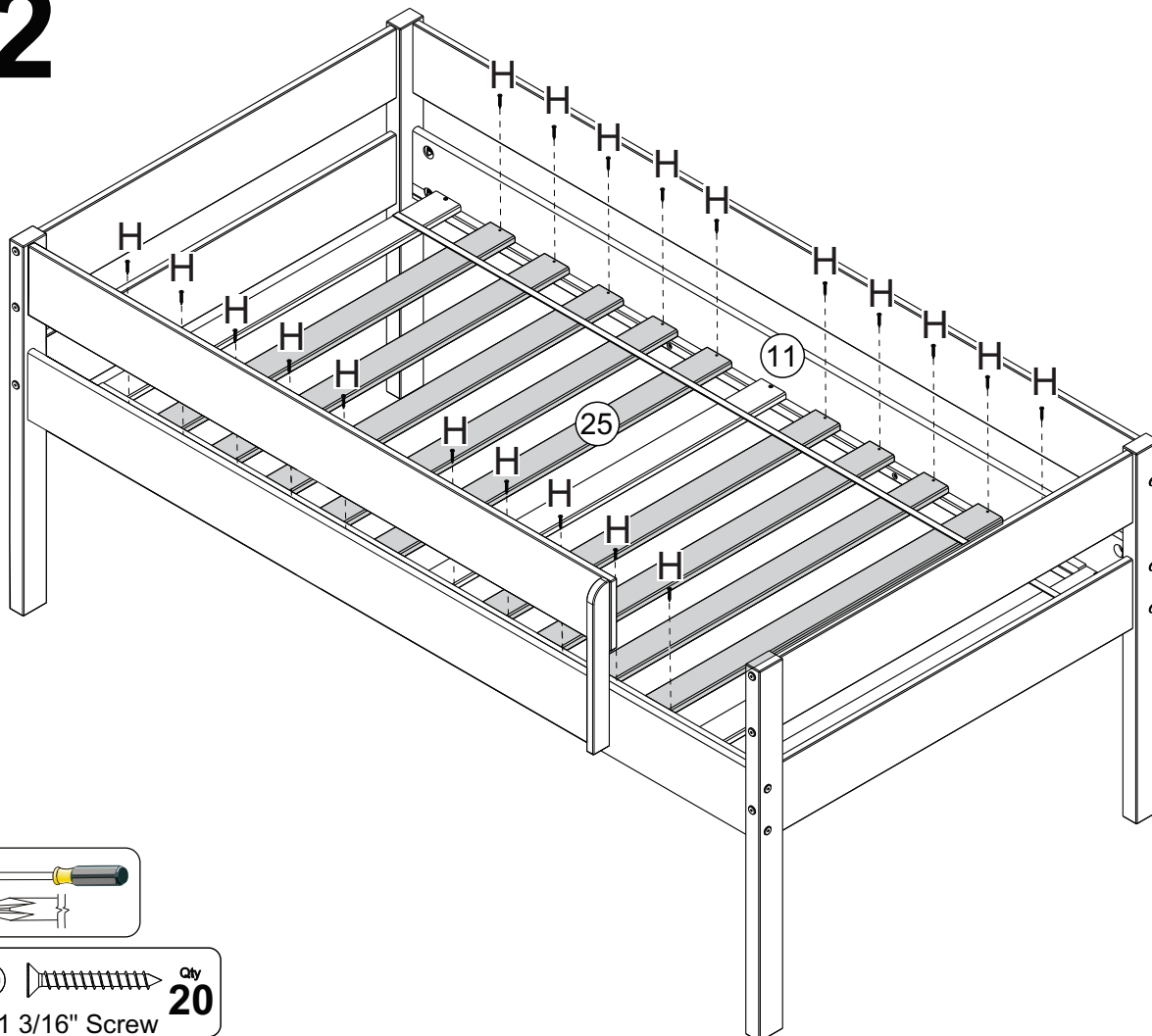


IMPORTANT NOTE

Please note warping may occur because it is natural wood.
To facilitate the placement of the screws, you must press the two side rails simultaneously.
We suggest 2 people in this step to make it easier the placement of the screws.

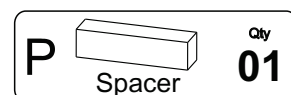
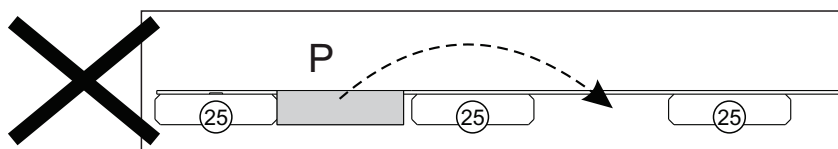
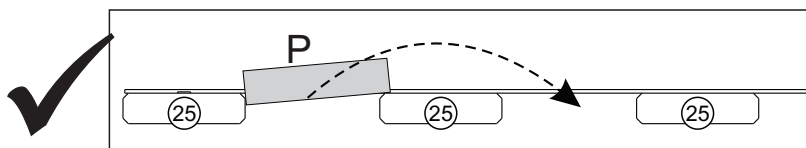
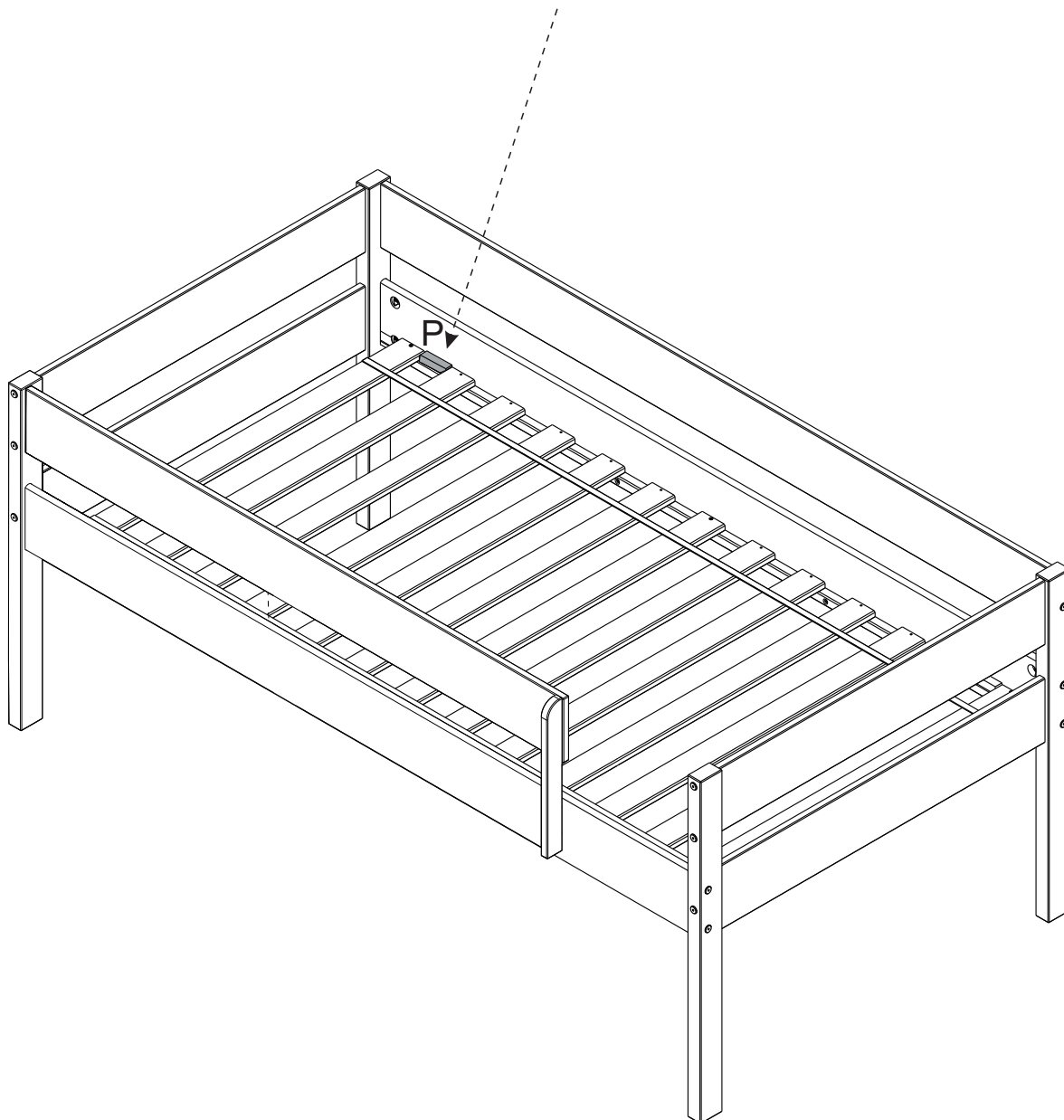


32

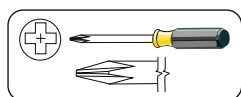
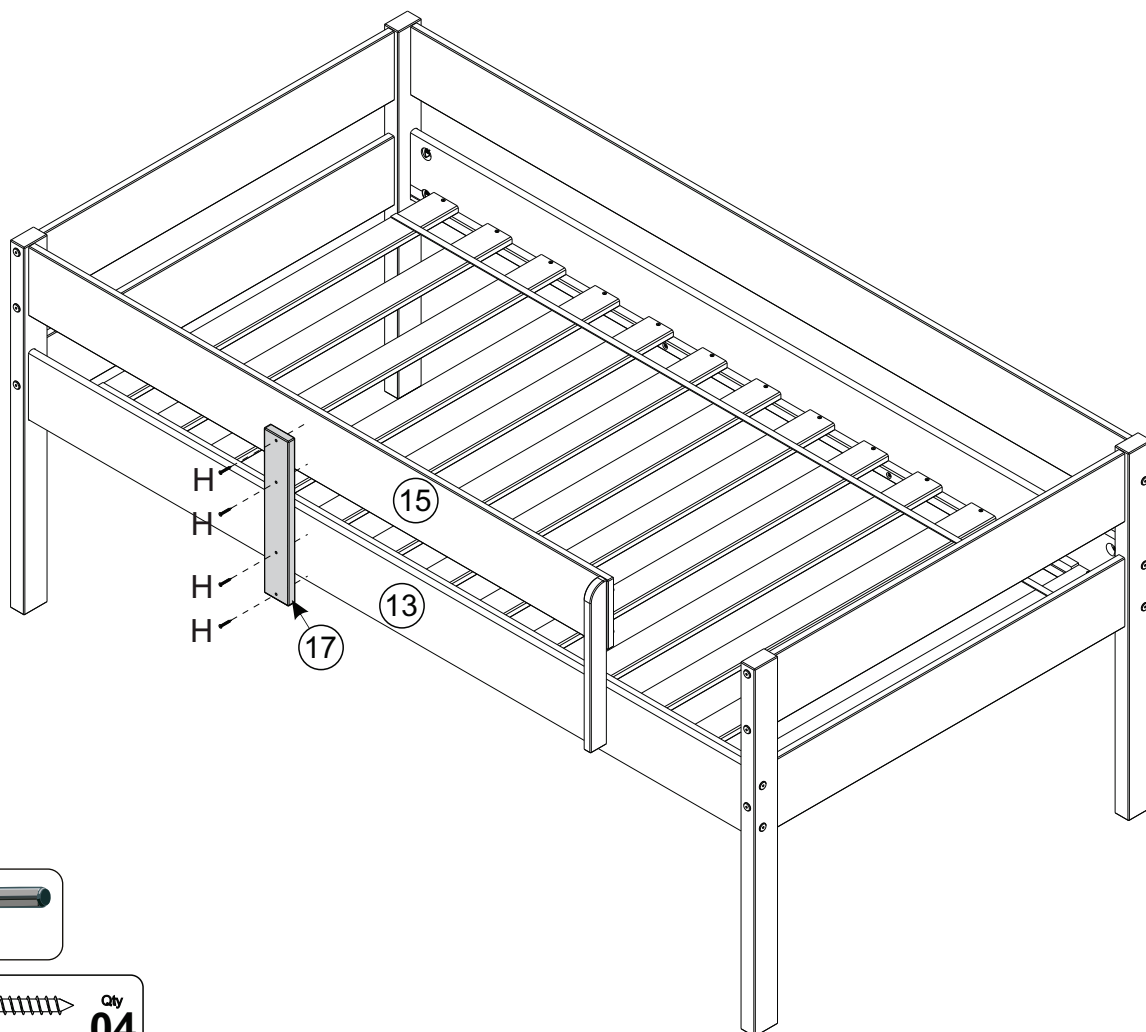



32A

PLEASE USE THE WOOD SPACER LETTER # P TO CHECK THE DISTANCE BETWEEN EACH SLAT. THE SPACE BETWEEN EACH SLAT CANNOT EXCEED THE SPACER SIZE (3 2/16" OR 80MM); IT CAN BE SMALLER, BUT NOT LARGER. IF THE SPACE IS LARGER, PLEASE REMOVE THE SCREWS AND MAKE SURE TO REATTACH THE SLATS TO ENSURE THEY DO NOT EXCEED THE SPACER SIZE

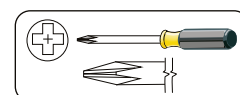
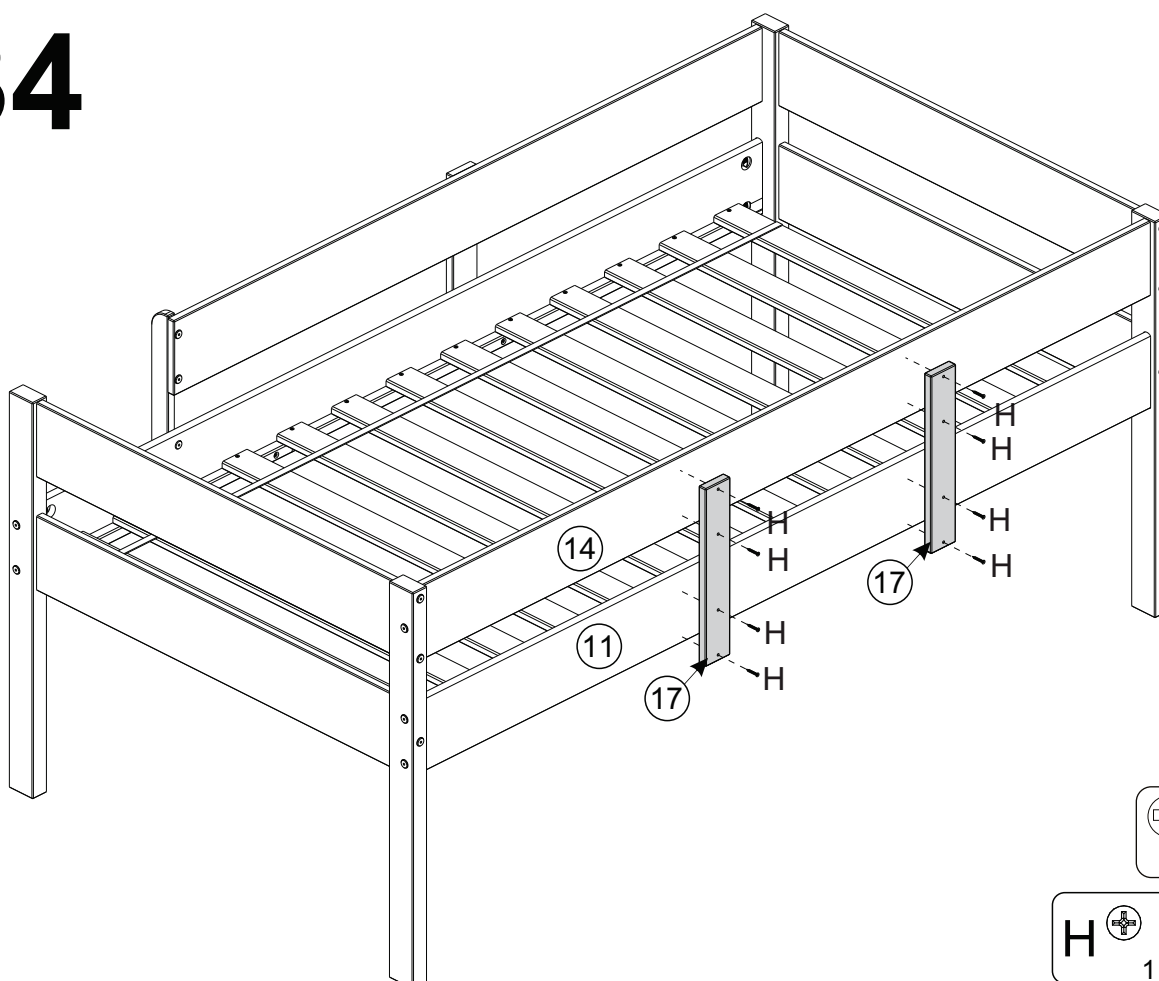



33



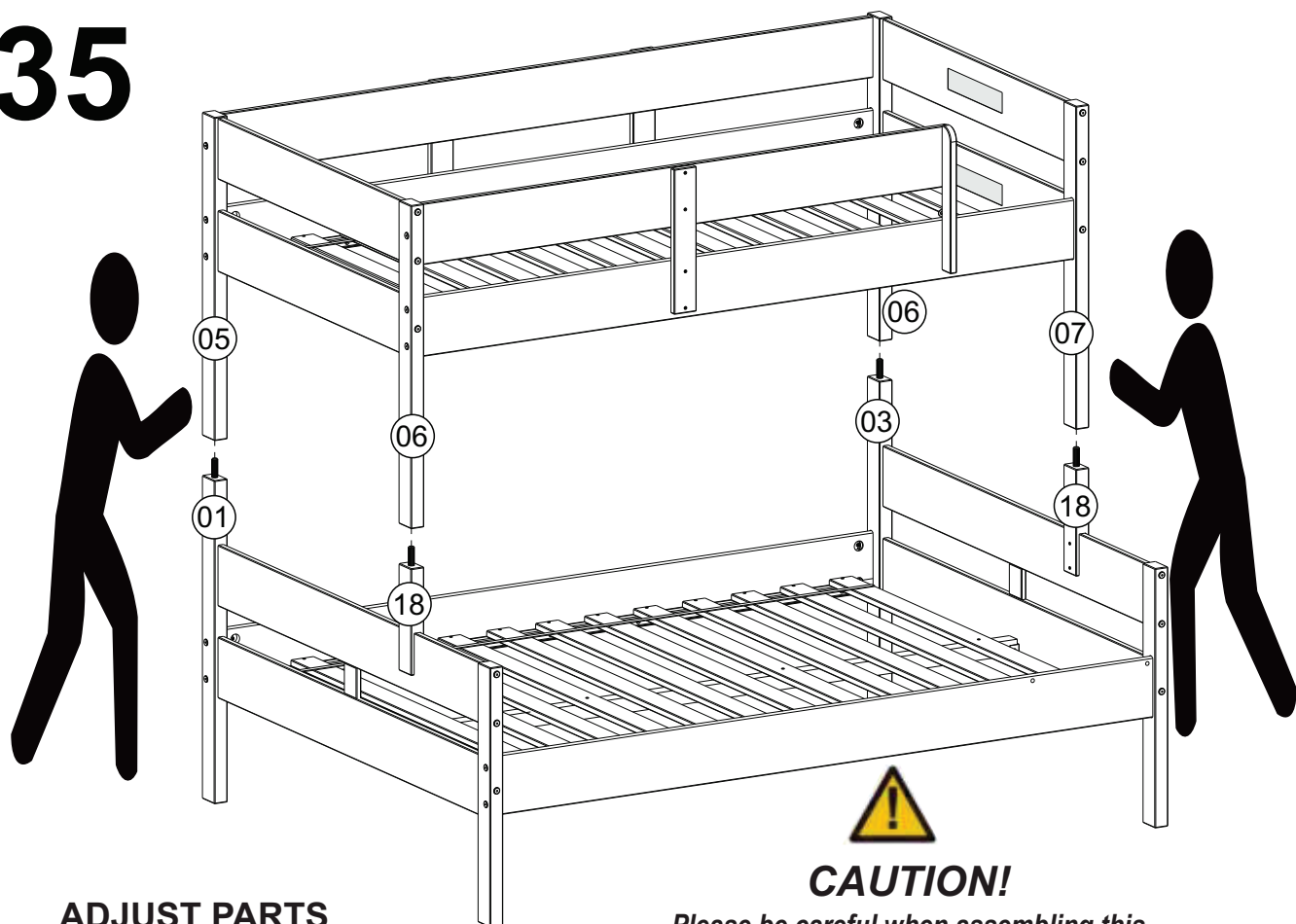
H  1 3/16" Screw Qty **04**

34



H  1 3/16" Screw Qty **08**

35

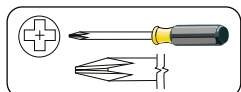
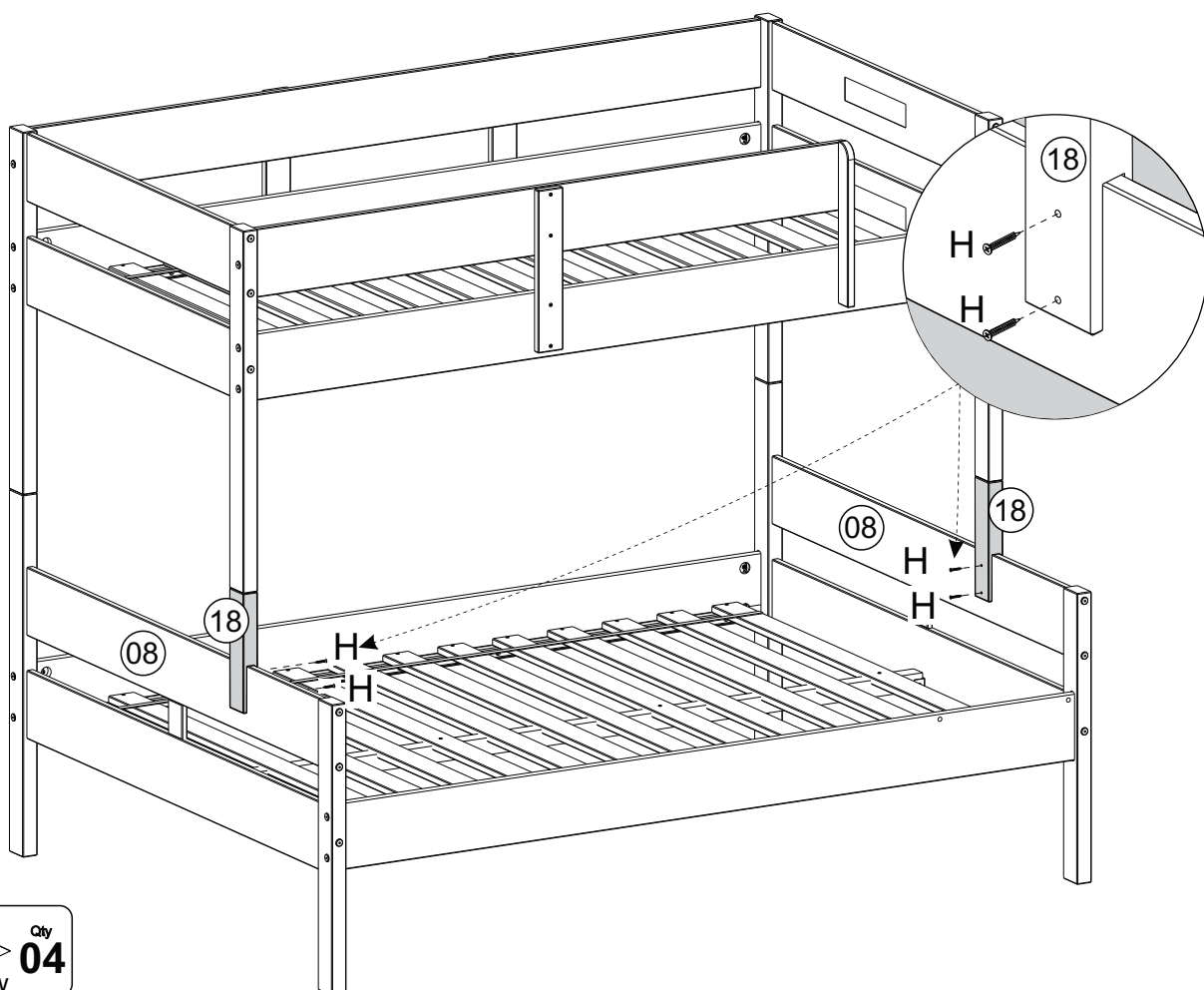



**ADJUST PARTS
18 IF NECESSARY.**

CAUTION!

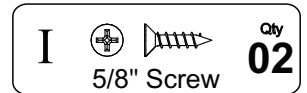
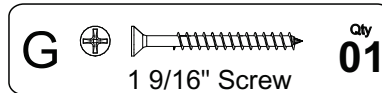
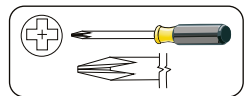
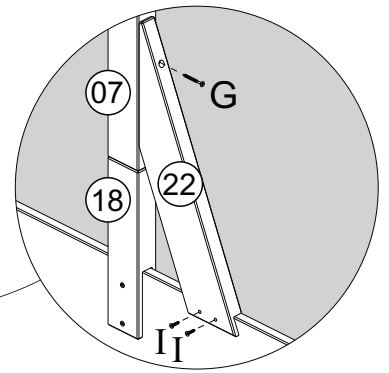
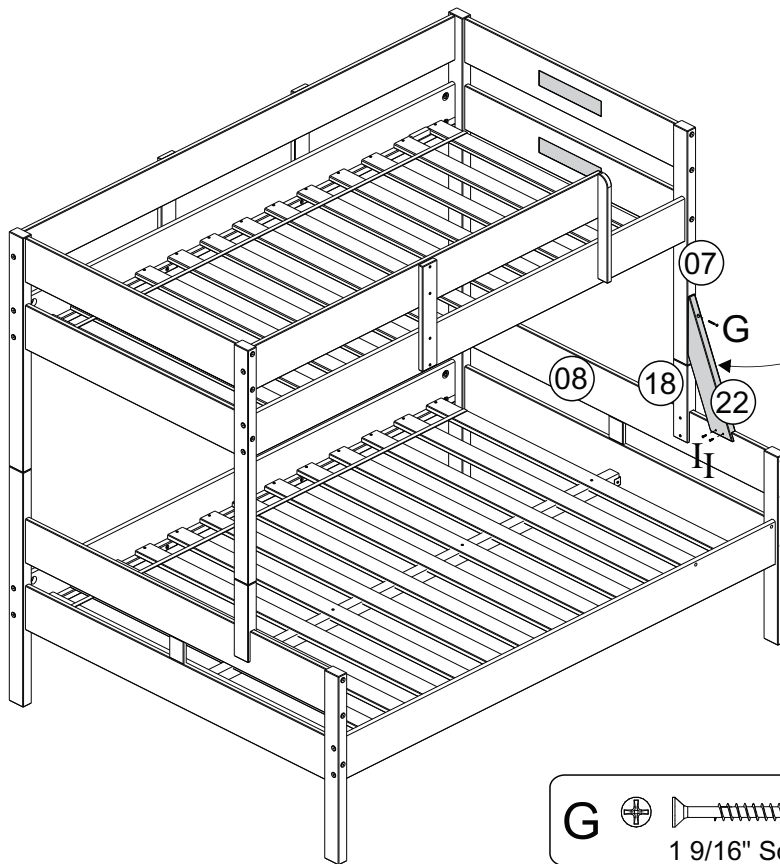
Please be careful when assembling this product due the parts are extremely heavy. Also, please do not allow kids around when assembling this bed to avoid injuries!

36

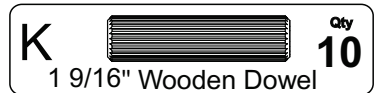
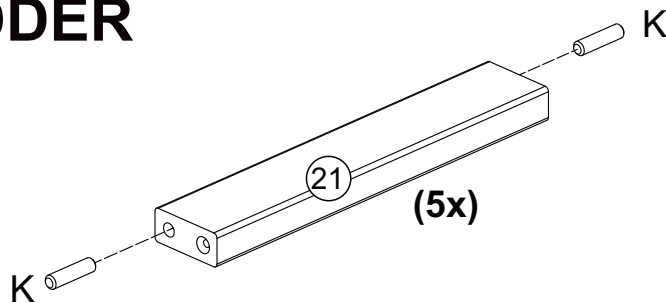


H  **Qty 04**
1 3/16" Screw

37



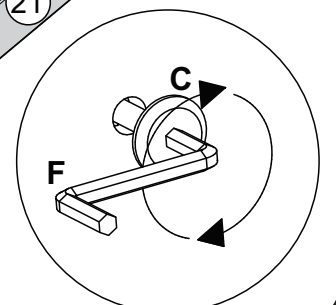
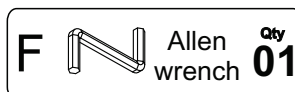
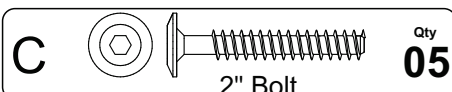
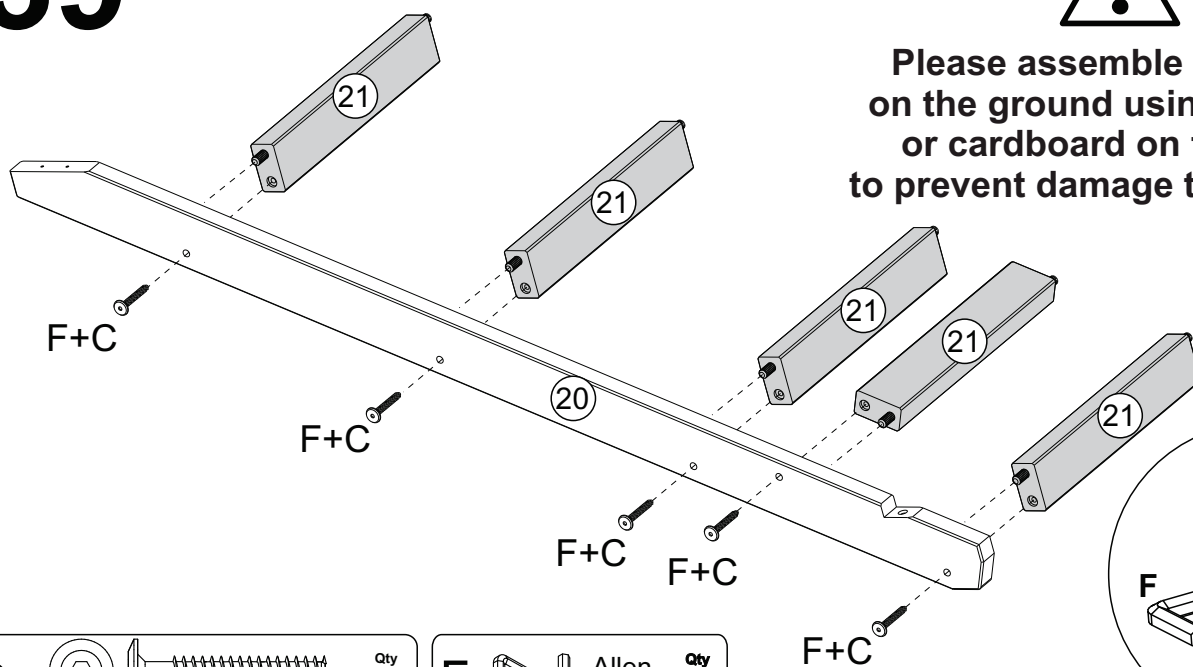
38 LADDER



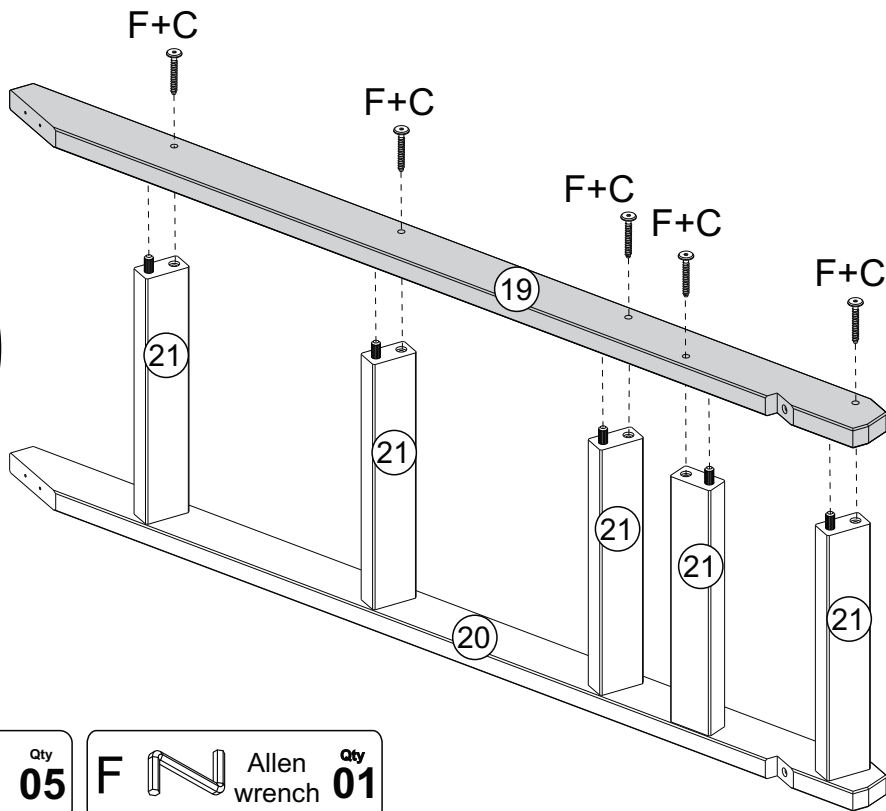
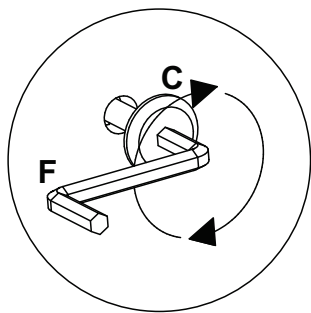
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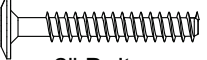


Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.



40



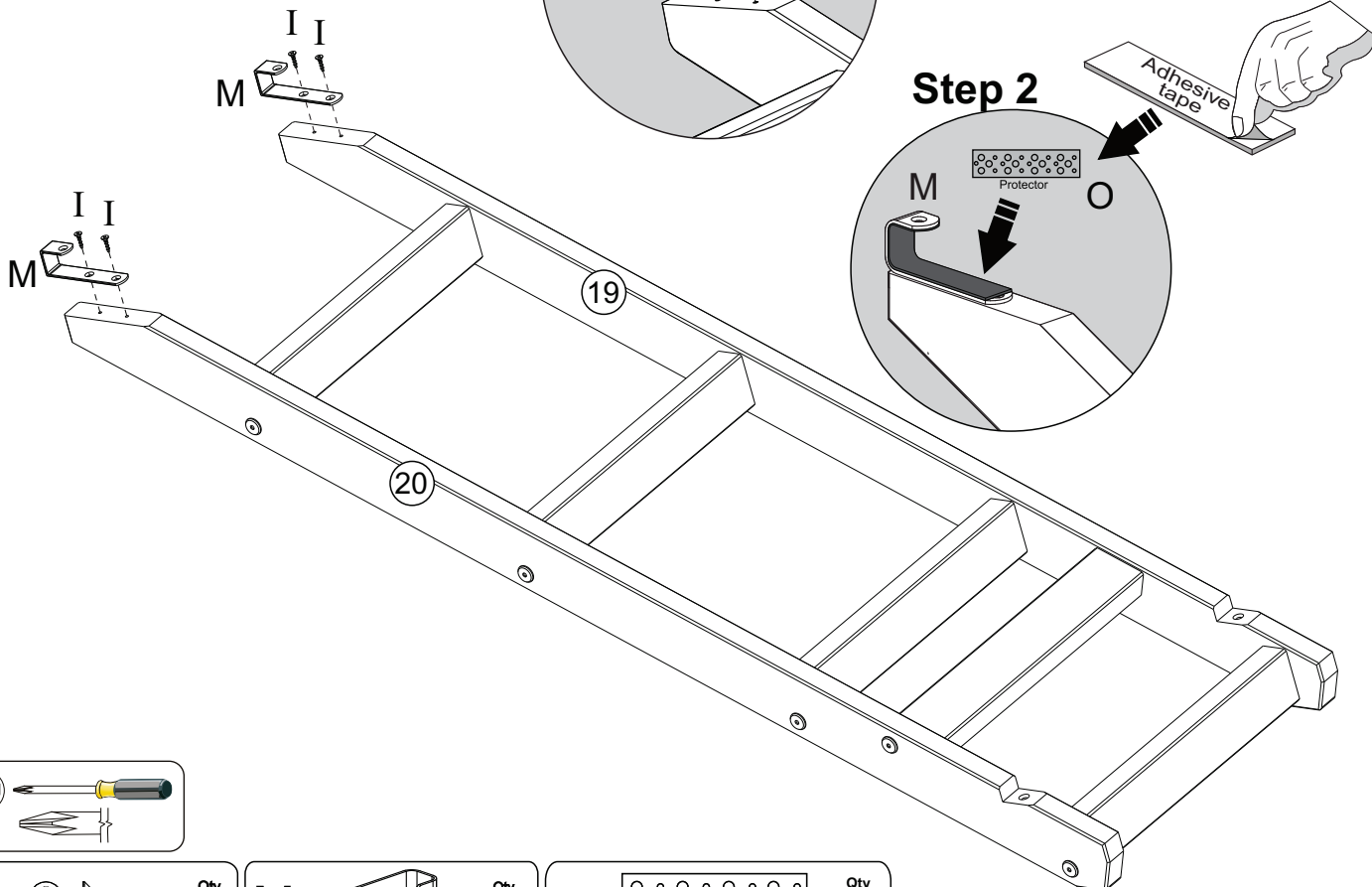
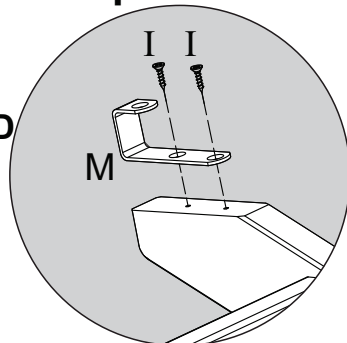
C   **Qty 05**
2" Bolt

F  **Qty 01**
Allen wrench

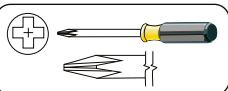
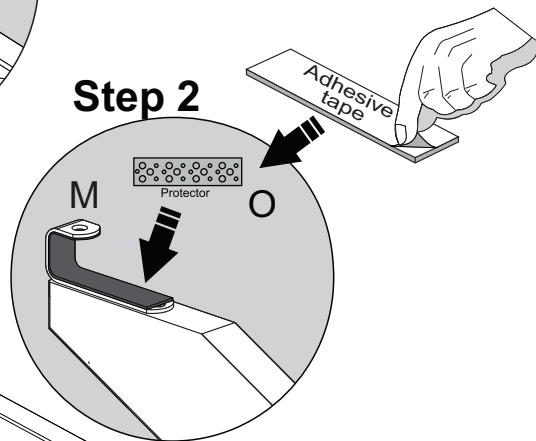
41


Step 1

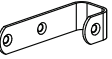
PRE DRILLED HOLES

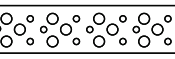


Step 2

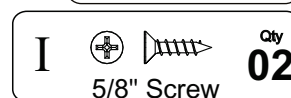
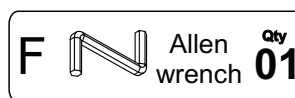
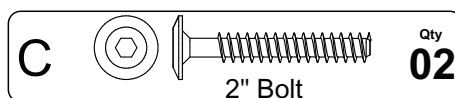
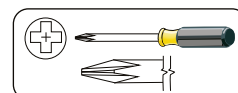
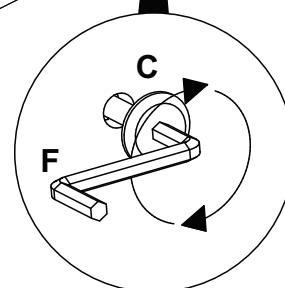
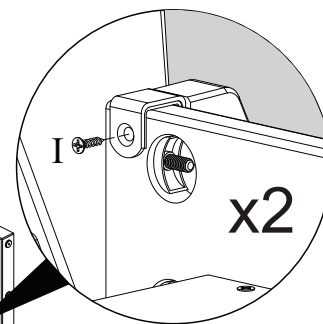
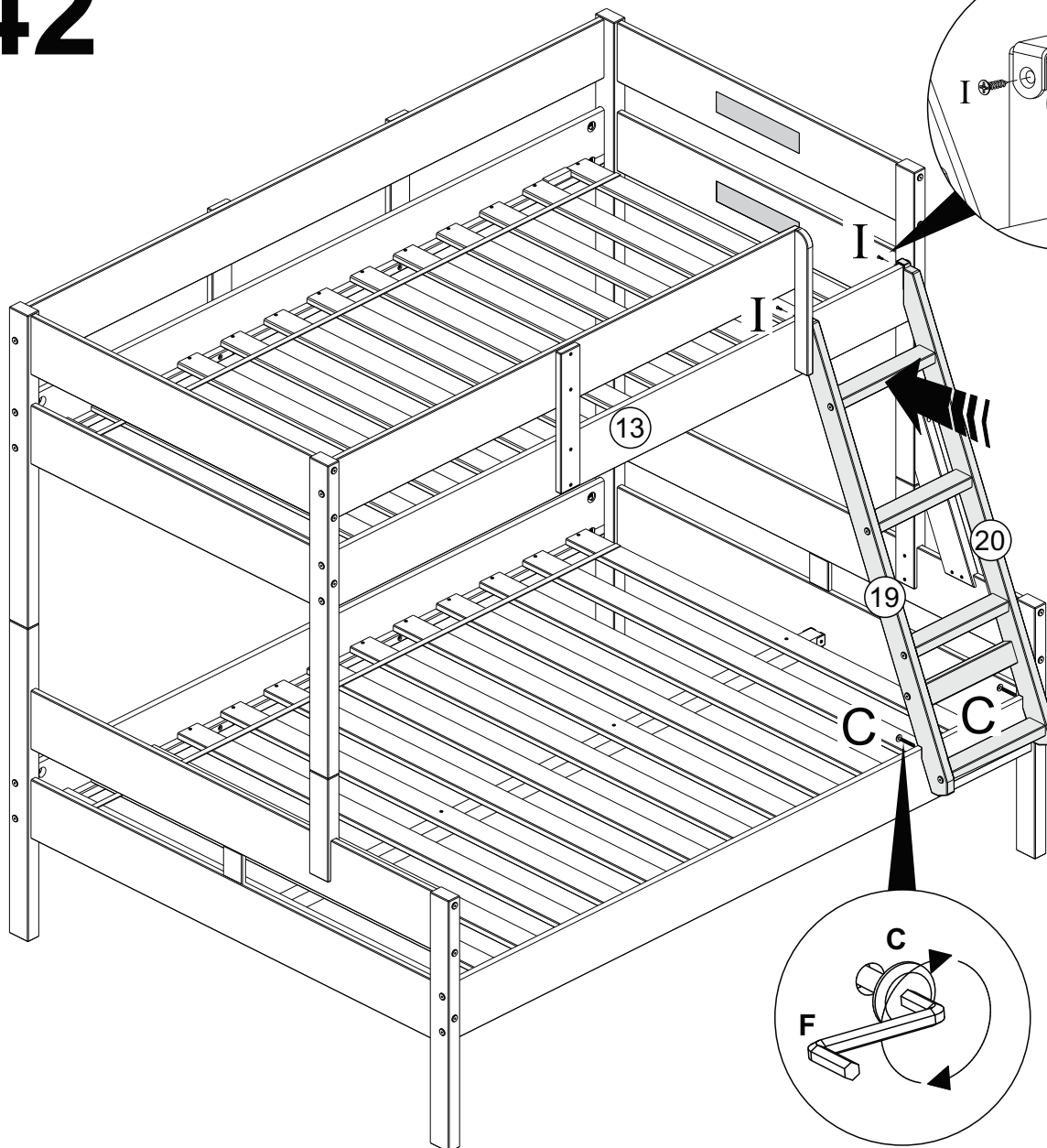


I  **Qty 04**
5/8" Screw

M  **Qty 02**
Hook Ladder

O  **Qty 02**
Protector

42



43

